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Reference Standards

ISO14001:2015 & ISO45001:2016

Clause 10.1: Opportunities For Continual Improvement; Nonconformity and Corrective Action.

Clause 10.2: Continual Improvement.

Clause 8.2: Management of Change.

PSM (22 Elements) Model

Incident Investigation and Communication: The purpose of this element is to document the process for investigating incidents that occur onsite or off-site in a way that promotes thorough and efficient investigation in a timely manner; uniform, accurate, clear, and concise documentation and reporting; identifies and implements recommendations to prevent incident recurrence; involves the right people to get the information; ensures a clear understanding of key factors and key learnings; participating personnel obtain a positive learning experience.

Management of Change - Facility and Technology:
Processing plants are designed according to standard engineering practices. The changes to the documented process safety information (e.g. hazard of materials, equipment design basis and process design basis), even if subtle or temporary, can lead to catastrophic events. Therefore, these changes must be managed in such a manner that safety, the integrity of the plant and the environment are not compromised. All changes must receive appropriate review and gutherization before being implemented.

authorization before being implemented. Management of Change - Personnel: Safe operations of facilities require an effective personnel change management system as people are the essential ingredient in "Process Safety Management" and play the most important role in its implementation and day to day compliance. It is essential that personnel changes at all levels are controlled according to a pre-established criteria so that minimum levels of experience and knowledge are maintained at the site. Pre Startup Safety Review (PSSR): PSSR provides a final checkpoint for new and modified equipment and facilities to confirm that all appropriate elements of Process Safety Management have been addressed satisfactorily and the equipment / facility is safe to start-up. It is mainly intended to make sure that alterations / additions to the process or system do not create hazards to personnel at the site, surrounding facilities, community and environment by inadequate,

incomplete, or unauthorized design or installation.

- This Section's Objectives
 Take action to improve HSE System and achieve intended outcomes.
- Investigate an incident for its root cause determination to avoid recurrence.
- Control nonconformities and take appropriate corrective & preventive actions.
- Enhance the suitability, adequacy, and effectiveness of HSE System.

Associated Documents

- Preliminary Incident Report
- CPR Form
- CPR Log / Register
- Register of Occupational Illnesses and Injuries
- Employee's Workplace Exposure & Health (WEH) Record
- Engineering Change Request (ECR)

Applicable Documents

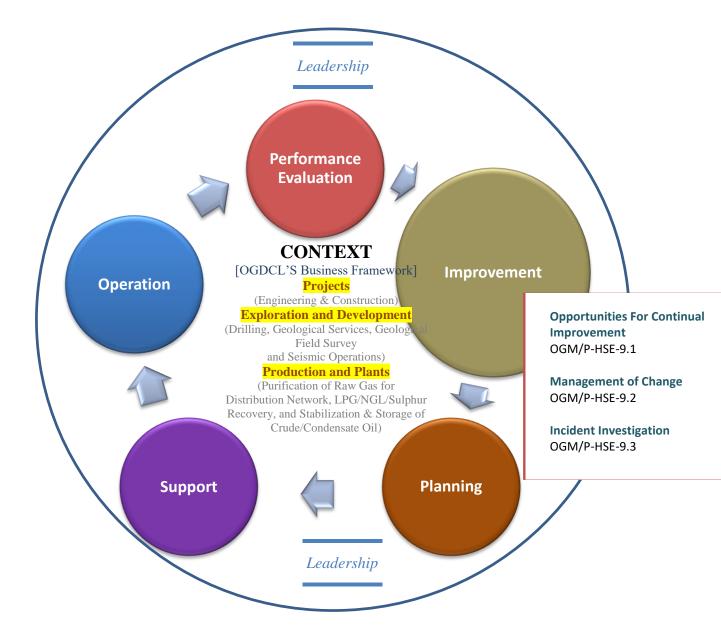
Specimen Pre-Startup Safety Review (PSSR) Checklist

Preamble Terms & Definitions Context Leadership Planning Support Operation Performance Evaluation

Improvement



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9

Improvement: OGDCL's Integrated HSE System Manual Controlled Copy Do Not Duplicate For Internal Use Only

9.1 Opportunities For Continual Improvement

OGM/P-HSE-9.1 (08) Revision Number 8

Original Issue: June 25, 2007 This Issue: March 14, 2022

Updated By:

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Reviewed By:

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General Manager HSEQ, OGDCL

Approved By:
Syed Khalid Siraj Subhani
Managing Director, OGDCL

Change/ Revision Log

#	Description of Change
	Reviewed, no change suggested.

Associated Documents Approval & Issue

Related Document/ Record	Initiated by	Reviewed by	Checked/ Verified / Approved by
OGF – HSE – 047 CPR	Any Employee	Location HSE Rep.	Location IC
OGF – HSE – 048 CPR Log	Location HSE Rep.	Location HSE IC	Location IC/ Location HSE IC





9.1.1 Mechanism for Identifying Opportunities For Continual Improvement

- Workforce members at all levels shall be encouraged to identify opportunities for continual improvements to improve the reliability of operations, processes, services with respect to HSE management system.
- Following activities shall provide mechanism for identifying opportunities for continual improvement, but not limited to:
 - a) Observation visits / walkthroughs / STOP Card Logs (unsafe conditions and unsafe behaviors)
 - b) Performance trends against the objectives and targets
 - c) Identification of a system deviation or failure that may result in non-fulfillment of HSE related contractual, legal or regulatory requirement
 - d) HSE audit findings
 - e) HSE performance reports (KPIs analysis)
 - f) Inspection and test records (esp. when performance of personal protective, safety critical and emergency equipment falls below desirable level)
 - g) Repetitive operational failures or near hits of similar nature that have tendency to cause incident
 - h) HSE related complaints / feedback from customers
 - i) HSE MRC meetings

9.1.2 Corrective and Preventive Actions

- Corrective and preventive actions shall be taken to eliminate the causes of non-conformities to prevent their recurrence and to eliminate any potential causes of non-conformity using CPR template as follows:
 - Location HSE IC shall review and classify the reported-issue, sort out Primary Surface Cause and discusses the nature of problem and corrective & preventive action with the concerned Sectional IC
 - HSE Section shall enter CPR description into CPR Log
 - Concerned Sectional IC shall determine the Contributing Surface Cause(s) and Design Root Cause after thorough investigation in consultation with all the stakeholders
 - HSEQ Section in consultation with the relevant ICs shall formulate the Problem Solving Team and get endorsement by Location IC
 - HSEQ Section shall forward copies of CPR to Problem Solving Team due to whom the issue has fundamentally arisen or who are responsible to rectify
 - Problem Solving Team shall:
 - Propose actions in the presence of HSEQ Rep.
 - Agree on the decision regarding the final action(s) to be taken, fully endorsed by Location IC
 - Allocate Completion-Time to correct / prevent the issue (to be concurred in the presence of Location IC),
 - Take appropriate action(s), and
 - Timely intimate HSE Section of the actions taken.
 Note: Concerned IC could also be the part of Problem Solving Team.
 - When a corrective and preventive action is decided upon, it may be implemented on trial basis and the results shall be closely monitored. Further measures or changes shall be made where required during the trial period until satisfactory results are attained.
 - The corrective and preventive measures where deem fit shall be made by incorporating changes in the HSE system in the relevant documents such as drawings, specifications, operating procedures, work instructions and / or templates.
 - Where the corrective and preventive action identifies new or changed hazards or need for new or changed controls, the proposed actions shall be implemented ensuring that the risk(s) reassessed accordingly.
 - On, or immediately after, the due date of implementation of a corrective and preventive action, HSE Rep. shall follow up to determine if the



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corrective and preventive action has been implemented and whether it is effective.

- When there is objective evidence that the corrective and preventive action is effective, CPR shall be closed out. If more work is needed to fully implement the action, a new follow up date shall be agreed upon.
- HSE Section shall enter the final status of the CPR into the CPR Log and maintain the original CPR form as record.







Oil & Gas Development Company Limited

OGF - HSE - 047(3)

Corrective and Preventive Action Request (CPR)

CPR Number:

Team Leader										
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To be specified/verified by I/C HSEQ. Time:	☐ Actual/Incurring:								Signature	
PART III: *Root Cause: (Attach Analysis / Investigation Report, if necessary) Contributing Surface Cause(s): Unsafe Condition								Date:		
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Oil & Gas Development Company Limited

OGF - HSE - 047(3)

Corrective and Preventive Action Request (CPR)

CPR Number: _

oposed Solution(s):	ve Action:	RECEIPT Problem Solving Team Leader
		Signature Date:
		Time:
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Ref. Section 09 (Improvement) of OGDCL's Integrated HSE System Manual

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Oil & Gas Development Company Limited

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Corrective and Preventive Action Request (CPR)

(1 VI: Follow up Audit / C	lose Out details: (In	nplementation and effectiveness of action	taken)
Follow-ups Date / Time	Status	Description	I/C HSEQ Signature

* Root-cause describing 'why not-agree' with the reported issue is also required to be mentioned.

- - all the stakeholders, and
- Inform HSEQ.

 4. HSEQ shall formulate the Problem Solving Team in consultation with the relevant In-Charges and get endorsement by Location management.

 5. HSEQ shall forward copies of CPR to **Problem Solving Team** due to whom the issue has fundamentally arisen or who are
- ponsible to rectify.
- responsible to rectify.

 6. **Problem Solving Team** shall:

 Propose actions in the presence of *HSEQ* Agree on the decision regarding the final action(s) to be taken (endorsed by Location management)
 Allot Completion-Time to correct / prevent the issue (to be concurred in the presence of Location In-Charge),
 Take appropriate action(s), and
 Timely intimate *HSEQ* of the actions taken.

 6. *HSEQ* on the promised date shall verify the corrective / preventive action and set follow-up date and time.

 7. *HSEQ* shall follow-up, close CPR and note down actual / total time taken on rectification.

Note: Concerned I/C could also be the part of Problem Solving Team.



Corrective & Preventive Action [CPR] Log Oil & Gas Development Company Limited

Year Month

Total Time Taken on Rectification Close Out Number of Follow-ups Actual Completion Date & Time Corrective / Preventive Action Tentative Date / Time B Date / Time Root Cause B Classific-ation Description Date/ Time Initiation B CPR



Ref. Section 09 (Improvement) of OGDCL's Integrated HSE System Manual

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9.2 Management of Change (MoC)

OGM/P-HSE-9.2(08) Revision Number 8

Original Issue: June 25, 2007 This Issue: March 14, 2022

Updated By:

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Senior HSEQ Officer, OGDCL

Reviewed By:

Muhammad Mubashir Abbas

Manager HSEQ, OGDCL

Checked By:
Mahmood-ul-Hassan Khan
General Manager HSEQ, OGDCL

Approved By:
Syed Khalid Siraj Subhani
Managing Director, OGDCL

Change/ Revision Log

#	Description of Change
1	Added: General
2	Added: Scope of Management of Change (MoC) – Personnel
3	Modified: Examples of Modifications
4	Added: Closing Engineering Change Request: Pre-Startup Safety Review (PSSR) + Specimen PSSR
	Checklist (Appendix A)

Associated Documents Approval & Issue

Related Document/ Record	Initiated by	Reviewed by	Checked/ Verified / Approved by
OGF – HSE – 051 Engineering Control Request	Any Employee	Location IC, Sectional IC, Location HSE Rep.	Respective HOD, Area Manager, Location IC





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9.2.1 General

- Management of Change, or MoC, is a practice used to ensure that safety, health and environmental risks are controlled when a company makes changes in their facilities and operations; When decisions and changes are made rapidly, safety and health risks can increase resulting in disasters such as deflagrations and/or explosions.
- There are mainly two types of MoCs at OGDCL:
 - Management of Change (MoC) Facility and Technology
 - Management of Change (MoC) Personnel

9.2.1.1 Management of Change (MoC) – Facility and Technology

- A MoC shall be used to ensure that all changes to operating processes are properly reviewed and any hazards introduced by the change are identified, analyzed, and controlled before start-up and/or before resuming the production process.
- Engineering Change are any modifications that differ from the current facilities design basis.
- It applies to facilities in operation and in the development phase. This procedure mandates that OGDCL management shall control the change regarding any modification whether temporary or permanent, to plant and equipment, process materials, operating procedure, operating conditions which is outside the normal methods of operation and maintenance.
- Few examples of modifications are as follows:
 - Any change in the approved method of operation (as defined in the SOP).
 - A repair to or replacement of an existing item of equipment or component which represents a departure from the existing engineering specification.
 - A change in the means of support of plant items, pipe-work or fittings or a change to a structure, which could affect its load bearing capabilities.
 - A change, irrespective of its magnitude, that affects the engineering line diagram.
 - A change in the material of construction, size or shape of any component which is in contact with process fluid or utility stream or which could affect the flow rate, temperature, pressure or composition of a process fluid or utility stream.
 - A change to the setting of an alarm or trip irrespective of any maintenance job requirement.
 - A change to the setting or capacity of a relief stream or device.
 - A change to a control system including the overriding of control action in the field by forcing actuated valves to a particular position.
 - A change to any hardware or software trip or interlock system, including controllers/ indicators, etc. This includes any override or defeat of a trip or interlock system unless the override/defeat is an integral part of the system design e.g. a key override or purpose-designed faceplate for software overrides/defeats.
 - Introduction of any new substance into any part of the process or plant equipment including any change in formulation, change in ratio of ingredients or change in source of supply.
 - An alteration to the flow-rate, temperature, pressure or composition of a process fluid or utility stream outside the defined operating parameters.
 - Any change or alteration in layout of an operating field building or building services.
 - Any change in the approved project/ design specification during field implementation
 - Any change in Operating, maintenance, inspection and testing procedures
 - Change in duty or operation from original design intent even though physical changes are not required, e.g. load increase
 - Introduction of new methods, materials and/ or chemicals





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Whereas the following type of activities shall "not" constitute modification:

- Replacement of similar kind of piping, mechanical parts, instruments or electrical components that are identical to the existing ones
- Change in operating parameters within safe operating limits as specified in the design conditions or the operating manuals.
- Routine repairs and services carried out by maintenance or other groups.
- Modifications that are adequately covered by existing control procedures or do not affect the integrity of the facilities are EXCLUDED from the scope of this standard. Typically, these would be as follows: -
 - Changes to domestic and office equipment, and consumables
 - Temporary isolations for servicing, examination and testing of equipment within the planned maintenance program
 - o Routine servicing for lube oil, filters, etc.
 - o <u>Like-for-like replacements, e.g. gas</u> detector, floor grating, loose lifting gear
 - Temporary changes covered by permit to work or standing order procedures.

Engineering Change Request Form Options for Risk Reduction Technical Review Assess HSE Risk HSE Risk Tolerable? YES Final Approval by Technical Authority Implement Change Update Relevant Documentation End

9.2.1.1.1 Engineering Change Request Lifecycle

All Engineering Change Request shall be raised via Engineering Change Request

Form. Engineering Change Request can be raised by any OGDCL employee when any change as per above section is required.

- An ECR Committee shall be formulated at each location comprising minimum of Location IC, Sectional ICs and Location HSE Representative. The committee shall conduct **Monthly ECR Review** to review change proposals and minutes of meetings shall be documented. The meeting shall:
 - Review all Engineering Change Requests (ECR) and give a priority status.
 - Assign technical authority (role) for each ECR for further assessment. Technical authority (role) shall be an employee (Location or Head office) who is deemed competent to analyze and conduct Hazard / Risk Analysis of Engineering Change Request.
 - Review ECR priorities where questions exist.
 - Review all other ECR priorities in view of the current status and backlog.
 - Review overall ECR progress and agree measures to address any resultant issues.
 - Recommend ECR's for cancellation shall be identified in the meeting minutes and the originator shall be advised. The reason for cancellation will be documented.

Note:- In special circumstances, an ECR may need to be progressed very rapidly. In this instance, Location IC shall convene **Emergency ECR meeting**.

- The assigned person(s) shall technically review the ECR and shall:
 - Comment upon the requirement for the change
 - Evaluate hazards associated with the change (e.g. increased noise levels)
 - Assess risks (safety, environmental, business)
 - Assess maintenance and operational requirements
 - Consider whether a better solution should be implemented
 - Estimate the pre-implementation costs i.e. design costs
 - Estimate the total ECR costs i.e. Design, Materials, Installation (±25%)
 - Conduct and document Risk Assessment for the planned change and provide any steps /action necessary before proceeding with the Job.
- Approval of Modification Job (change) shall be taken from the concerned competent authority(ies) based on various scenarios as given below:





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MoC Scenarios	Executive Director	Gene Mana		Area Manager	Lo	cation IC	Sectional IC
Change to be affecting operations	Complete shutdown of operations, affecting production	Partial shutdov operati affectir produc	ons, ng	Complete shutdown of sub-unit, not affecting production	shi suk aff	rtial utdown of o-unit, not fecting oduction	No shutdown
Change which would require regulatory/ 3 rd party approvals or intimation	approved project/ design is affected	new sub- unit is required		safety critical equipment is affected	allo op lim	ermissible / owance perating nits are plated	N/A
Costing	As per delegat	ion of fin	ancial	powers			
Change to be made after an emergency	Catastrophic (5)	Critic (4)		Major (3)	٨	Marginal (2)	Negligible (1)
Change to be affecting risk rating (afterwards)	Low/ Medium to High/ Intolerable		Lc	ow to Medium		No e	effect

- The ECR shall be considered as complete/ closed based on following:
 - All work detailed in ECR is completed
 - Pre-Startup Safety Review (PSSR) to protect personnel and processes by conducting a thorough review before operating the new, repaired or updated/modified units. The pre-startup safety review shall confirm that prior to the introduction of hazards to a process, construction and equipment is in accordance with design specifications and safety, operating, maintenance, and emergency procedures are in place and are adequate. (Specimen PSSR Checklist is attached at Appendix A)
 - Satisfactory commissioning and testing has been conducted
 - Process safety information has been updated and personnel have been trained
 - Completion of all as-built, revision and updating of all affected drawings, manuals and procedures
 - Issue to field of all affected drawings, manuals and procedures
 - Development and approval of any new procedures required as a consequence of the engineering change
 - Confirmation of receipt from site that all affected drawings, manuals and procedures have been received and filed (copies of transmittals showing field acknowledgement to be placed in ECR file); Filing into ECR file copies of all affected drawings, manuals and procedures
 - Purchase of spare parts
 - Close out of all statutory requirements
 - ECR form is completed and signed off.
- Engineering changes may lead to revision and formal approval of few other documents. These include but are not limited to:
 - Risk register
 - Operating, maintenance, inspection, test procedures and work instructions
 - Emergency response procedures/notices
 - Layouts, process flow diagrams, P&IDs, isometrics and utility line diagrams
 - Instrument loop diagrams, cause and effect diagrams, piping isometrics
 - Safety and lifesaving appliance location diagrams
 - QA / QC plans

9.2.1.2 Management of Change (MoC) – Personnel

- There may be other organizational changes, such as changes resulting from mergers, acquisitions, reorganizations, personnel changes (including changes in staffing levels, workforce experience, contracting out), and / or policy changes such as budget cutting.
- Due to these contemplated changes which may have impacts on the safety & health of workforce members & assets as existing operating procedures/ protocols may not be complied upon in toto and the timeliness or frequency of budgetary approvals, trainings, tests, inspections, repairs, or replacements of equipment could not be properly followed.





- In such scenario, a special MOC/ risk assessment shall be carried out by concerned Department to ensure that anticipated changes are managed and implemented in a manner that assures the safety & health of workforce members, continued safe operations and integrity of the processes under normal production & emergency upset conditions by modifying the existing operating procedures/ protocols and controls.
- Record of such these special MOC/ risk assessment shall be maintained by concerned Department with a copy to HSEQ Department.

9.2.1.3 Mandatory Requirement For MoC

- Persons involved in Technical review should be experienced in the area that is being assessed.
- The cost of change will not necessarily be proportional to the risk impact. In all cases an HSE risk screen shall be used to determine the resources required to fully evaluate the impact of the change. Ranking of changes using financial criteria shall not be done.
- The cumulative effects of change shall be considered. For example a small change, when looked at in isolation, may be rated a relatively low and insignificant risk. However, when combined with other changes the overall risk profile may be intolerable.
- HSE Department/ Section shall be consulted to ensure adequate assessment of the HSE risks.
- Resources shall be made available to ensure the change is implemented as planned.
- Where new skills, technology or greater responsibilities are required, then training and development programs shall be included for persons who may be impacted by the change.
- Communication of change during all phases of the change from inception through to completion is obligatory. Special emphasis shall be placed on using feedback during the communication process in order that the persons impacted by the change have the opportunity to suggest improved methods of implementing the change. This will have the benefit of encouraging ownership of the change, overcome inherent resistance to change, and increasing the probability that the change will be successfully implemented.
- Close out of completed changes shall always include a full update of the relevant documentation in hard copy and electronic format, as appropriate.





Location/Site:_

ENGINEERING CHANGE REQUEST

Oil & Gas Development Company Limited

1. Initiate Change (To Be Filled By Initiator)						
Serial Number/ Revision				Title		
MoC initiated by:	N	lame/ Departn	nent			Date
1.1 Description of the C	hange					
Current situation/ cond	lition:					
Target change (situation	on/ condition, motivation	n):				
Reasons for change:						
, ,						
Expected savings:						
Expected savings.						
System/ location/ orga	inization which is affecte	d (benefitted)	by the	change:		
,			1			
1.2 Is it a temporary change?	● No ○ Yes		Temp valid	orary change		Date
			Valid	uncii.		
1.3 Impact of the Chang						2 2
Would the change impact:	process equipment?	○ Yes ● No		organization?		
inipact.	process systems?	○ Yes ● No		operability?		☐ Yes • No
	systems interfaces?	☐ Yes No	0	operations environ	ment?	
W 2 D 202 N	other?					
Description of the Imp	act of the Change:					
1.4 Will she shapes	Human		C F	Environment		0.0.0.
1.4 Will the change modify the risks						
with respect to:	Reputation		O O	Finance (asset & production	1)	○ ↑ ● ⇔ ○ ↓
①: increase,						

Ref. Section 09 (Improvement) of OGDCL's Integrated HSE System Manual

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2.1 Assign Technical Authority Role Function Name/ Department Signature Team Lead Team Members	Date
Team Lead	Date
Team Members	
QC Team:	
Other Consulted:	
3. HSE Hazard / Risk Analysis (To be Filled by Technical Authority)	
3.1 Risk Assessment prior to start-up/go-live	
Range of Vulnerabilities Risk (Damage	
(Hazards/ Threats) Expected) Risk Calculation	
Description of Jobs and	Controls
Description of Jops and Assets Con Seed vence Con Seed vence	Solicited
Physical Biological Biological Human Human Assets Risk Ratir	
3.2 Costing prior to start-up/ go-live	
Estimated Cost Material Requirement Labor Strength Other Resou	sources
Estimated Time For Execution:	
3.3 Actions to be implemented prior to start-up/ go-live	
No. Description Responsible(s) Date Results	ılts
1.	
2.	
3.	
4.	
5.	
6.	
7.	

Ref. Section 09 (Improvement) of OGDCL's Integrated HSE System Manual

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	Approval		Domain/ Department/ Section	Classations	Data	
oncerned Competent Authority	Job	Fund	Domain, Department, Section	Signature	Date	
Executive Director						
General Manager						
Area Manager						
Location IC						
Sectional IC						
5. Data Entry						
Approval Entered in Record						
Drawings Marked As Approved	For Constr	ruction				
Document Controller			Signature (Name/ Department)	D	ate	
i. Quality Checks						
Pre-Commissioning Checks Com	nplete					
Commissioning Checks Complete	te			200		
Team Leader			Signature (Name/ Department)	Date		
'. Close & Archive MoC						
MoC Initiator			Signature (Name/ Department)	Date		
QC			Signature (Name/ Department)	Date		
QC .		,	Signature (Name) Department)		ou te	
2 750 250			and the state of t		S 27	
Location IC			Signature (Name/ Department))ate	
Notes for closing:				1		

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Appendix A

Specimen Pre-Startup Safety Review (PSSR) Checklist

Following checks are to be ensured:

TEMPER	ATURE/R	EACTION CONSIDERATIONS
	(TO1)	Have personnel been adequately protected from contact with hot surfaces?
		Has potential for instrument failure (including computer shutdown) been adequately addressed?
	, ,	Has potential for leaks into or out of the process been adequately addressed?
		Has potential for improper valve setup or operating error been adequately addressed?
	(TO5)	Has potential for loss of utilities been adequately addressed?
\/A1\/F	DIDING	AND VECCEL CONCIDED ATIONS
VALVE,		AND VESSEL CONSIDERATIONS
tompor		Have cross-tied lines (pump headers, utility lines, etc.) been avoided where contamination, pressure, or
iempei		oblems are likely? Has a line-by-line review been conducted to ensure that the piping is installed as specified?
		Is piping laid out such that it is self-draining for cleanup and maintenance?
		Have unused piping branches been eliminated?
		Has piping been laid out in a straightforward manner such that potential for confusion is minimized?
		Are vents and drains located such that they do not create personnel hazards?
		Are sample points properly configured for safe sampling?
	٠,	Has safe access to valve operation been provided?
		Has pipe been located such that it cannot slip or fall due to line expansion during cleanup, startup, or
shutdov		
		Are hoses and fittings of the approved type according to the plant hose policy?
		Have the hoses been fitted with current inspection tags?
	(V12)	Have bleedoffs been provided at hose connection points?
	(V13)	Are open-ended valves of the approved type (i.e., locking handle, gate valve)?
	(V14)	Has a means been provided such that all valves can be locked?
	(V15)	Has adequate backflow prevention been provided?
	(V16)	Have nipple lengths been minimized and cantilevered branch connections avoided?
		Have electrical continuity and grounding been provided and checked?
		Has appropriate color-coding been provided where needed?
		Have lines been clearly labeled, including flow arrows?
		Has appropriate testing been completed and documented to ensure the integrity of new or revised
piping s	systems?	
	(V21)	Have drawings been revised to show "as installed" condition?
		Has material of construction been verified to ensure that the correct material was received and installed
accord		ne valve and piping specifications?
		Have the correct gaskets been installed according to the valve and piping specifications?
	٠,	Have all test blanks and blinds been removed?
		Has the testing fluid been properly flushed from the piping or vessel?
		Is the piping system adequately supported or braced?
		Have check valves been reviewed to ensure that they are installed in the proper direction?
	٠,	Is piping sloped where necessary?
	(\vee \angle 7)	Are bolts properly torqued?
ROTATII	NG AND	MECHANICAL EQUIPMENT CONSIDERATIONS
	(RO1)	Have special precautions for safe operation been adequately specified?
		If new lubricants or buffer fluids have been introduced, have MSDSs been provided?
	(R03)	Has tubing on complex seal flush arrangements been color-coded or otherwise marked to ensure
correct	t hookup	after maintenance?
	(RO4)	Have adequate equipment guards been installed?
		Do adequate provisions exist for cleanup, isolation, and lockout of equipment to perform maintenance?
		Have inspection, test, and preventive maintenance provisions been made?
		Are capacities of lifting equipment, floors, and hoists clearly displayed and visible to the operator?
		Has the proper rotation of equipment been assured?
		Is the drive unit grounded?
	(R10)	Have the lubricants and seal fluids been properly charged?
CONTR		EM CONSIDERATIONS
COMIN		Has the fail-safe function of valves been properly installed?
		Has potential for interaction with existing controls been reviewed and addressed?
		Are alarms provided where necessary?
		Are unnecessary alarms avoided?
		Are guards provided to prevent accidental tripping of switches?
		Can automatic valves be properly isolated and cleaned for servicing or removal?
		Have new instruments and alarms been identified and designated as such in the inspection, test, and
preven		ntenance program?
		Has the operation of interlocks and alarms been verified?
		Have the actuator air supplies been valved in?
		Has the operation of all control loops been verified?
ELECTRI	ICAL SYS	TEM CONSIDERATIONS
		Have start/stop switches and electrical switchgear been properly labeled?
		Can electrical equipment be isolated safely for repair work?
	(E03)	Do lockout provisions exist both at the switchgear and at the start/stop switch?
		Have conduit fittings been properly sealed?
	(E05)	Have electrical protective relays and safety devices been calibrated?
		Is electrical equipment properly grounded?
		Has the electrical equipment been properly protected from corrosion?
	, ,	Have electrical interlocks been tested for proper operation?
	(E09)	Has the proper rotation of motors been assured?





		Have electrical drawings been completed to reflect "as installed" condition?
		Have electrical equipment manuals been appropriately filed?
		Have electrical guards been installed?
		Are indicator lights operating properly?
	. ,	Have electrical test results been reviewed and approved?
		Has electrical heat tracing been properly labeled?
	([10]	Is all electrical equipment consistent with electrical classification documentation?
PERSONN	IEL SAFE	TY/HEALTH AND FIRE PROTECTION CONSIDERATIONS
		Has adequate safety equipment (e.g., fire extinguishers, eye baths, safety showers, Scott Air Paks, alarm
boxes) be		ovided and located where needed?
,		s unobstructed access to safety and fire protection equipment provided?
		Has potential for exposure to high noise levels been adequately addressed?
		s lighting adequate?
	(\$05)	Do walkways and ladders provide safe access at all levels?
	(806)	Do all ladders have gates or chains across opening?
		Are walking and working surfaces level, properly secured, and providing adequate traction?
		Have elevated work requirements been met?
		s the work area adequately ventilated?
		Are process sight glasses, flow indicators, gauges, etc., properly armored?
		Do signs adequately identify work area hazards and provide appropriate instruction?
		Are exits and egress routes clearly identified? Is the physical layout acceptable in regard to:
	(313) 1	Height of equipment, accessibility, and lifting?
		All "hot" surfaces being covered?
		Tank legs being fire-proofed?
	(S14)	Are MSDSs available at the locations where the chemicals will be handled?
	(\$15)	Has the HAZCOM program been updated to reflect changes in chemicals handled?
	(S16)	Have vessels been properly labeled?
	(S17)	Have proper handling and storage facilities been provided for all new chemicals?
	(\$18)	Has the job site been properly cleaned up?
	(S19)	Have provisions been made to minimize potential for personnel exposure during cleanup, preparation
for maint	enance	e, and maintenance work (field and shop)?
\\\ A CTE CT		NID FAMILIED MATERIAL MADE OF CONCIDENTATIONS
MASIE SI		AND ENVIRONMENTAL IMPACT CONSIDERATIONS
	(W01)	Are diking, draining, and curbing adequate?
liquid resi	(W02)	Have adequate provisions been made for disposal of all wastes (i.e., drums, bags, filter elements,
iiquia resi	(W03)	Will runoff rainwater be adequately contained if it can become chemically contaminated?
	(W04)	Are adequate provisions made for drum or other portable container handling?
	(W04) (W05)	Are adequate provisions made for drum or other portable container handling? Are sewers in the area properly identified as "clean" or "process" sewers?
	(W04)	Are adequate provisions made for drum or other portable container handling?
	(W04) (W05) (W06) (W07)	Are adequate provisions made for drum or other portable container handling? Are sewers in the area properly identified as "clean" or "process" sewers? Are sewer maps up to date? Have diking isolation valves been closed?
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9.3 Incident Investigation

OGM/P-HSE-9.3(01) Revision Number 1

Original Issue: October 14, 2019 This Issue: March 14, 2022

Updated By:

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Approved By:
Syed Khalid Siraj Subhani
Managing Director, OGDCL

Change/ Revision Log

#	Description of Change
1.	Amended: Activity-based Event Classification.
2.	Amended: Formation, constitution and eligibility criteria.
3.	Added: Swiss-Cheese/Bowtie Diagram may be drawn for accident causation to illustrate layers of
	defense between hazards and accidents.
4.	Added: HSEQ Department shall develop a Checklist against the recommendations scribed in the IIR
	and review the compliance status on quarterly basis.
5.	Added: The lessons learned from the incident and the description of associated dangers shall be
	communicated through Safety Alert.

Associated Documents Approval & Issue

Related Document/ Record	Initiated by	Reviewed by	Checked/ Verified / Approved by
OGF – HSE – 046 Preliminary Incident Report (PIR)	Any Employee	Location IC Location HSE Rep.	Location IC
OGF – HSE – 046A Incident Investigation Report (IIR)	Investigation Committee	Investigation Committee	Investigation Committee
OGF – HSE – 049 Register of Occupational Illnesses and Injuries	Location Medical Rep.	Location Medical Rep.	Location Medical Rep.
OGF – HSE – 050 Employee's Workplace Exposure & Health (WEH) Record	Location Medical Rep.	Location Medical Rep.	Location Medical Rep.





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9.3.1 Incident Reporting

- First-hand information of an incident shall be transmitted by Location IC to all concerned at Head Office within 01 hour of the incident through available communication channels like telephonically, cellular messaging, email, etc.
- Location IC shall submit Preliminary Incident Report (PIR) on the prescribed format to HSEQ Department and concerned HOD at Head Office on immediate basis but not later than 12 hours.
- Location IC shall give severity to the incident in the **Preliminary Incident Report (PIR)** from the table provided in the overleaf of PIR template.

9.3.1.1 Classifying and Registering Injuries

- When an incident occurs, specific details about what happened and how it happened shall be logged in the Register of Occupational Illnesses and Injuries as follows:
 - o Identify the employee involved.
 - o Identify when and where the case occurred.
 - Describe the case.
 - Classify the seriousness of the case by recording the most serious outcome associated with the case, Death being the most serious and Other recordable cases being the least serious
 - o Identify whether the case is an injury or illness. If the case is an injury, check the injury category. If the case is an illness, check the appropriate illness category.
- An injury or illness shall be considered work-related if an event or exposure in the work environment caused or contributed to the condition or significantly aggravated a preexisting condition. Those work-related injuries and illnesses shall be logged that result in death, loss of consciousness, days away from work, restricted work activity or job transfer, or medical treatment beyond first aid.
- Location Medical Rep. shall use Register of Occupational Illnesses and Injuries to classify work-related injuries and illnesses (in case there is some confusion, Field HSE Rep may be consulted) and note the extent and severity of each case as follows:

First Aid Case: Work related injuries or illnesses that involve a single treatment of minor bruises, cuts, burns, scratches etc. and not requiring medical care of the level to take the patient to the Hospital. This includes injuries / illnesses that require minor treatment, e.g. any one-time treatment, cleansing, application of bandages / band-aids, treatment of minor scratches, cuts, burns, splinters, etc.

Medical Treatment Case (MTC): An injury severe enough to require treatment by a medical practitioner (a physician or nurse), but does not cause the worker to miss any work.

Restricted Workday Case (RWC): A RWC is a work related injury or illness which results in the OGDCL's or contractor's workforce member being unable; (1) to perform one or more routine duties, or (2) to work the full day on, or the next calendar day after the day of injury/illness. A RWC occurs when the injured person is temporarily assigned to do other, less strenuous work (than the normal job) e.g. an injured maintenance technician doing light office work. This also includes situations where the worker does perform his routine duties but for less period of time than normal shift timings because of restriction of work.

Lost Time Injury (LTI): A work related injury or illness which results in the OGDCL's or contractor's workforce member declared medically unfit to attend duty on the next calendar day (24 hrs) after the day of injury. The criteria "24 hours" include rest days, weekend days, scheduled holidays, public holidays or subsequent days after ceasing employment; However, if medical practitioner declares that the injured person is fit to attend office within 24 hours, then the injury shall not be LTI.

Permanent Partial Disability (PPD): Any work related injury or illness which results in complete loss, or permanent loss of use, of any part(s) of the body or any permanent impairment of function or parts of body, regardless of any pre-existing disability of the injured member of impaired body function. A PPD is not related to the ability to perform normal work, e.g. it is classified as a PPD if he has lost a finger, toe, arm, limb, etc. but (upon recovery) is still able to do his normal work or any other work that permits for the partial disability.





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Permanent Total Disability (PTD): Any work-related injury or illness, which permanently incapacitates an employee from doing any work and results in termination of employment.

Fatality: Death of OGDCL's or contractor's workforce member caused by a work related incident, regardless of the time intervening between injury and death.

- In addition, Employee's Workplace Exposure & Health (WEH) Record shall be maintained by the Location Medical Rep. as well.
- After recovering from an illness/ injury of duration 14 or more days, an employee shall be required to undergo Health & Fitness Evaluation by Medical Services Rep. who may also seek the opinion of relevant specialist(s) whenever necessary. Information pertaining to an individual's work environment, concentration/level of health hazard and individual's exposure shall be provided by HSE Rep.
- Based on Health & Fitness Evaluation, Medical Services Rep. shall recommend whether or not the employee can resume his/ her normal duty or would require more time to recover. There may be some instances where light work/ restricted job is recommended for a specified time period. Return to Work Instructions shall be issued accordingly specifying recommendations regarding the actions required by the Line Management.
- Based on the assessment, recommendations shall be communicated to the employee's Line Manager/ HOD who will then decide to accommodate/ assign appropriate job to the employee and, if he cannot do it, will refer the case to HR Sections again for placement in some other area.

9.3.2 Activity-based Event Classification

Controlled Activities: This is an activity in a work environment (as a condition of employment i.e. physical location, equipment, material or vehicle) related to <u>OGDCL workforce member</u> where OGDCL can set HSE policies, standards and procedures (PSP) and directly supervise and enforce its application. Incidents arising from controlled activities are reported, investigated and tracked.

Scenario/ Example	Included in HSE Performance Measures			
	OGDCL	Contractor		
An incident or illness involves signs or symptoms that result solely from a work-related event or exposure (performing job or driving companyowned vehicle) or caused by inhalation, absorption, ingestion or direct contact with workplace hazard(s) or by ingesting food contaminated by workplace contaminants, or gets food poisoning from food supplied by the company.	Yes	No		
Incident arising from the hired bowsers/ carriage services/ service-company/ contractor/ sub-contractor crew performing job or driving vehicles under contractual obligation INSIDE OGDCL site boundaries.	Yes, where OGDCL employee/ asset is affected	Yes		
An incident arising while traveling to or from fixed or temporary residence to or from fixed or temporary workplace in either company's-owned, company-hired or personal vehicle INSIDE OGDCL site boundaries.	Yes, where OGDCL employee/ asset is affected	Yes , where hired vehicle is involved		

Monitored Activities: This is an activity where OGDCL can influence but cannot set HSE policies, standards and procedures (PSP) and cannot directly supervise and enforce its application. Incidents arising from monitored activities are reported, investigated (where possible) and tracked.

Scenario/ Example	Included in HSE Performance Measures			
	OGDCL	Contractor		
Outsourced / hired company's seismic and drilling crew performing job or driving vehicle.	No	Yes		
Incidents arising from the hired bowsers/ carriage services/ service-company/ contractor/ sub-contractor crew performing job or driving vehicles under contractual obligation OUTSIDE OGDCL site boundaries.	No	Yes		
An incident arising while traveling to or from fixed or temporary residence to or from fixed or temporary workplace in either company's-owned, company-hired or personal vehicle OUTSIDE OGDCL site boundaries.	No	Yes , where hired vehicle is involved		
An injury or illness involves signs or symptoms that surface at work but result solely from a non-work-related event/ exposure outside the work environment like voluntary participation in a wellness program or in a medical, fitness, or recreational activity; eating, drinking, or preparing food or drink for personal consumption; or personal grooming, self-medication for a non-work related condition, or is intentionally self-inflicted.	No	No		





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Uncontrolled Activities: If an activity is not controlled or monitored, it is an uncontrolled activity. This is an activity where OGDCL does not set or influence HSE policies, standards and procedures (PSP) and does not supervise HSE performance. Incidents arising from uncontrolled activities are neither reported, investigated or tracked; although these incidents should be assessed for potential learning that could be applied within OGDCL. Examples of uncontrolled activities include:

- Activities in OGDCL's non-operated Joint Venture Partner's field by its own or contractors workforce members
- Service company, contractor or sub-contractor crew performing job or driving vehicles as per contractual obligation outside OGDCL site boundaries

Note-1

A work related injury or illness incurred to individuals of following categories working / visiting OGDCL site and declared medically unfit to attend duty on the next calendar day shall not be considered as OGDCL's lost time:

+ Hired driver
 + Customer
 + Visitor
 + Supplier
 + Contractor crew
 + Regulator

Incident caused to above categories shall be reported and investigated keeping in view the level and potential of incident and shall be considered in the HSE Performance only if the root cause is operational control or equipment failure but not due to individual's mistake.

Note-2:

For further clarification, HSEQ Department Head Office may be consulted.

9.3.3 Constitution and Eligibility Criteria of Investigation Committee

- The investigation should be led by a person independent of the activities being investigated.
- Incident Investigation Committee for the Significant Incidents shall comprise of:
 - Investigation Committee Chairman
 - Investigation Committee Member-I (Operation)
 - Investigation Committee Member-II (HSE/ HR)
 - Investigation Committee Member-III (Optional; Workers' (Staff) Representative)
- The formation, constitution and eligibility criteria of the Investigation Committee is explained below:

Continued is explained solow.							
		Eligibility					
Severity Level	Committee Appointed By	<u>Committee</u>	<u>Committee</u>	<u>Committee</u>			
		<u>Chairman</u>	Member-l	Member-II			
Catastrophic (5)	MD/ CEO	Executive Director	GM Operations	GM HSE			
Critical (4)	MD/ CEO/ COO	Executive Director	GM/ Manager Operations	GM/ Manager HSE			
Major (3)	Executive Director	GM HSE	Manager/ Chief Operations	Manager/ Chief HR Directorate			
Marginal (2)	GM HSE	Manager/ Chief Operations	Medical/ Operations Rep.	HSE Rep.			
Negligible (1)	Location IC	Section IC	Medical/ Operations Rep.	HSE Rep.			

- Investigation Committee members must successfully complete formal training on Incident Investigation.
- Investigation Committee shall formulate the investigation report on a prescribed format attached with this procedure titled Incident Investigation Report (IIR).

9.3.4 Investigation Process

9.3.4.1 Planning

- The investigation Committee should conduct formal planning prior to collecting data and interviewing personnel. The following provide an overview of activities, but not limited to, that needs to be conducted:
 - The planning stage may normally commence with a presentation from the Location Management giving an overview of the incident sequence and operation of the site. This presentation is not to be used to draw preliminary conclusions but is used only to familiarize the investigation Committee with the operations and the event sequence.
 - A site visit by the investigation Committee should be conducted before the information collection begins.
 - Physical evidence should be collected, protected, preserved, evaluated and recorded to ultimately determine how and why failures occurred.





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- Evidence should be documented (sketched, mapped, photographed, video), preserved and secured by the investigating Committee.
- Prior to the removal of any evidence, the exact location and orientation must be recorded or referenced to the incident location.
- If the scene of incident is declared a crime scene, no evidence can be removed.
- Facts and data gathering should be initiated as soon as possible after an incident to limit the information "decay" with time.

9.3.4.2 Interviewing

- Those personnel directly involved with the incident, including contractors and temporary staff, should be interviewed.
- The Investigation Committee shall develop a standard set of interview questions and determine the most appropriate means of documenting interviews.
- The Investigation Committee may adopt the 5W1H technique (i.e. Who; What; When; Where; Why and How type questions) during investigation process.

9.3.4.3 Establishing Events Timeline

- Identify the main incident event. This should be a single line statement usually describing the point in time when the incident occurred.
- Progress backward in time to identify the pre-incident sequence of subevents from the information collected.
- Progress forward in time from the incident to identify the post-incident subevent sequence.
- For each sub-event, detail of relevant conditions at the time of that event to be noted.
- Each sub-event and condition to be discretely numbered so that the Timeline can be reconstructed.
- Events that require further investigation should be clearly marked so that the relevant information be acquired.

9.3.4.4 Identify Failed / Missing Barrier(s)

- Swiss-Cheese/ Bowtie Diagram may be drawn for accident causation to illustrate layers of defense between hazards and accidents.
- For any incident to occur, multiple barriers may have weakened or failed. Investigation Committee should determine why the barriers weakened or failed by assessing following Comprehensive List of Causes (CLCs):

9.3.4.4.1 Active Failures (Primary Surface Causes)

- Active failure is a factor which directly caused the incident. It is also called Primary Surface Cause of the Incident.
- An active failure is an element of unsafe or unsatisfactory behavior or condition prior to an incident event which is significant in initiating the event.
- + Investigation Committee should determine why the active failure occurred and linking the replies with the other evidence.
- Active failures (Actions and Conditions) can take a variety of forms and Investigation Committee shall identify the pertinent failures form the chart mentioned in the **Incident Investigation Report (IIR)** template.

9.3.4.4.2 Preconditions (Contributory Causes)

- Preconditions are those conditions under which work is undertaken and that directly influence human or equipment performance.
- These are also sometimes mentioned as Contributory Cause which directly contributes to Active Failure.
- For each Active Failure, there can be a multiple number of Preconditions (Contributory Causes) and Investigation Committee shall identify the pertinent failures form the chart mentioned in the **Incident Investigation**





Report (IIR) template. (Contributory Causes are assigned distinct color scheme to be linked with Design Root Causes)

9.3.4.4.3 Latent Failures (Design Root Causes)

- Latent Failures are HSE Management System failures which led to the preconditions of the incident. They are also mentioned as Design Root Causes and often ascribed to Elements of Management Systems or Elements of Performance Standards.
- Latent Failures (Design Root Causes) are linked with Preconditions (Contributory Causes) using a distinct color scheme as visible from the list mentioned below:

Leadership, Commitment & Accountability	Risk Assessment and Management	Training, Competence and Fitness	Documented Information and Communication	Design, Engineering and Construction	Operations & Maintenance	Contractors Management	Management of Change	Crisis & Emergency Preparedness and Planning	Incident Investigation and Analysis	Performance Measurement, Audit, Management Review, and Improvement
---	-----------------------------------	-------------------------------------	--	---	-----------------------------	---------------------------	-------------------------	--	--	---

 Investigation Committee shall identify and elaborate the pertinent failures, gaps or deviations as design root causes in the Incident Investigation Report (IIR).

9.3.4.5 Findings and Report Writing

- Assessment of all failed & missing barriers i.e. active failures (primary surface causes), preconditions (contributory causes) and latent failures (design root causes) shall be correlated and a comprehensive root cause analysis shall be summarized as findings.
- Immediate corrective measures as well as long-term corrective & preventive actions shall be determined along with timeframe.
- Standardized Incident Investigation Report (IIR) format shall be used for all investigations.

9.3.4.6 Close Out of Corrective & Preventive Actions

- Concerned HOD(s) shall be responsible to ensure that corrective and preventive actions are implemented as per prescribed timeframe.
- HSEQ Department shall develop a Checklist against the recommendations scribed in the IIR and review the compliance status on quarterly basis.
- Subsequently based upon satisfactory follow-ups on the effectiveness of actions taken, the Investigation Report shall be closed out by HOD, HSEQ Department.

9.3.4.7 Communication of Lessons Learned

- Investigation Report shall be retained as evidence of type / nature of the incidents that have occurred and the results of corrective & preventive actions taken, including their effectiveness.
- The lessons learned from the incident and the description of associated dangers shall be communicated through Safety Alert across the organization and with relevant stakeholders as well and it shall be encouraged that the Recipients of Safety Alert to share them further within their coworkers.



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Oil & Gas Development Company Limited

PRELIMINARY INCIDENT REPORT

(Must be reported on the same day to HSEQ Department OGDCL Head Office Islamabad) [Fax.: 051-2623041; Email: HSEQReports@ogdcl.com]

										20 20 20			
PART I: Gen	eral								Activity	-based Event Cla	ssification	Ĭ	
Date: Time: Activity: Area: Location/ Reported							□ <u>OGD</u>	-work r	<u>elated</u> <u>v</u>		hin OGDC side OGD		
PART II: Inci	dent / Nonc	onformance / De	ovlation:			00 00 00 00 00 00 00 00				□ 4 □ ssign Severity to t		3 2 It from the	□ 1 • Matrix
Summary:													
Fire	Gas Leakag	e Oil/ Chemical Spi	Roadside II Accident	Imprope Lifting		ling ject	Struck By	1000000	nfined pace	Explosive Blast	Equip Safegu		Fall from Height
PART III: Summary of Consequences: Asset Damage								Damage					
2.	f l: d	/ F-4-124 .	D!ti	F	Employment No				2 12 76 11			Status*	
	me of Injured/	ratality ork Charge/Train	Designation		ment No	4	DOB			Section/Deptt.) 3	tatus
		irface Cause(s):	cc/ contractor/	Other									
		200000000000000000000000000000000000000	ondition							afe Act/Behavior			
Unsafe Condition Improper HSE Equipment Improper HSE Documentation Poor Illumination Improper I Incomplete Resources Non-provision of Necessary Protection Equipment Unsafe Design or Construction Poor / Inadequate Operating Conditions Poor / Inadequate Operating Conditions Poor Inadequate Warning System Poor Housekeeping Poor Housekeeping Defective Tool Slippery Surface Bad Environmental Conditions Unsafe Act of Outsider(s) Any Other(s) Any Other(s) Unsafe Act of Outsider(s) Any Other(s)													
PART V: Imr	mediate Cau	tions Taken On A	ffected Area/	ncident Site?									
Conce informed/		Injured/ casuall removed		arricaded & g sign posted	First aid	d provid		min & N ams info		Hazards cont controlle		Energ	y isolated
PART VI: Re	gulatory Dep	oartment/ Conce	rned Intimated	1?									
									Notes:				
Familie	s of Victims	CIM	E	PA	PNRA		Police						
							Si	gnature	& Date:				



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PRELIMINARY INCIDENT REPORT

(Must be reported on the same day to HSEQ Department OGDCL Head Office Islamabad) [Fax.: 051-2623041; Email: HSEQReports@ogdcl.com]

Severity Matrix

Actual Severity	Potential Impact							
Actual Severity	Human	Environment	Asset / Financial	Reputation				
Catastrophic (5)	Multiple Fatalities	Massive Effect Persistent Severe Environmental Damage or Severe Nuisance extending over a large area of commercial, communal or recreation use. Continuous excursions beyond allowable or regulatory limits.	Loss of > 10 Million USD	International Concern				
Critical (4)	Single Fatality	Major Effect Severe environmental damage; the company is required to take Extensive measures to restore the damaged environment. Intermittent excursions beyond allowable or regulatory limits.	Loss of 2 – 10 Million USD	National Concern				
Major (3)	Multiple Injury Cases esp. Lost Time Injury(ies)	Local Effect Limited Discharges affecting the neighborhood or damaging local environment. Excursions beyond allowable or regulatory limits.	Loss of 0.025 – 2 Million USD	Provincial / Regional Concern				
Marginal (2)	Medical Treatment Case(s) / Restricted Workday Injury(ies)	Minor Effect Discharge or Contamination with no lasting effect. Rare excursions beyond allowable or regulatory limits.	Loss up to 0.025 Million USD	Local Concern				
Negligible (1)	Near Miss/ Hit	Slight Effect Slight Damage within the premises of the facility	Nil	Awareness, No Concern				







INCIDENT INVESTIGATION REPORT TEMPLATE

< Mention Title of Incident Here >



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INCIDENT INVESTIGATION REPORT (IIR)

TABLE OF CONTENTS

S#	CONTENTS PO								
1.	CONSTITUTION OF INCIDENT INVESTIGATION COMMITTEE								
	SUMMARY OF INCIDENT								
	DATE, TIME, AND SPECIFIC LOCATION OF INCIDENT								
	* NAMES, JOB TITLES, AND EMPLOYEES / CONTRACTORS INVOLVED AND								
	IMMEDIATE SUPERVISOR(S)								
	NAMES AND STATEMENTS OF WITNESSES								
	EVENTS LEADING UP TO INCIDENT								
	* EXACTLY WHAT EMPLOYEE / CONTRACTOR WAS DOING AT THE								
2.	MOMENT OF THE ACCIDENT								
	ENVIRONMENTAL CONDITIONS								
	+ CIRCUMSTANCES (INCLUDING TASKS, EQUIPMENT, TOOLS,								
	MATERIALS, PPE, ETC.)								
	+ SPECIFIC INJURIES (INCLUDING PART(S) OF BODY INJURED AND								
	NATURE AND EXTENT OF INJURIES)								
	TYPE OF TREATMENT FOR INJURIES								
	 DAMAGE TO ENVIRONMENT, EQUIPMENT, MATERIALS, ETC. 								
	FLOWCHARTS / SKETCHES / PICTURES								
	FAILED / MISSING BARRIER(S)								
	SWISS CHEESE/ BOWTIE DIAGRAM								
3.	ACTIVE FAILURES (PRIMARY SURFACE CAUSES)								
	 PRECONDITIONS (CONTRIBUTORY CAUSES) 								
	LATENT FAILURES (DESIGN ROOT CAUSES)								
4.	FINDINGS								
5.	RECOMMENDATIONS								
6.	ANNEXURES								



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INCIDENT INVESTIGATION REPORT (IIR)

1. C	ONSTITUTION OF INCIDENT INVESTIGATION COMMITTEE
	Ref. Section 1.3 of Incident Investigation Procedure.



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INCIDENT INVESTIGATION REPORT (IIR)

2. SUMMARY OF INCIDENT

- DATE, TIME, AND SPECIFIC LOCATION OF INCIDENT
- * NAMES, JOB TITLES, AND EMPLOYEES / CONTRACTORS INVOLVED AND IMMEDIATE SUPERVISOR(S)
- ♦ NAMES AND STATEMENTS OF WITNESSES
- **+ EVENTS LEADING UP TO INCIDENT**
- EXACTLY WHAT EMPLOYEE / CONTRACTOR WAS DOING AT THE MOMENT OF
 THE ACCIDENT
- **+ ENVIRONMENTAL CONDITIONS**
- CIRCUMSTANCES (INCLUDING TASKS, EQUIPMENT, TOOLS, MATERIALS, PPE, ETC.)
- * SPECIFIC INJURIES (INCLUDING PART(S) OF BODY INJURED AND NATURE AND EXTENT OF INJURIES)
- **†** TYPE OF TREATMENT FOR INJURIES
- DAMAGE TO ENVIRONMENT, EQUIPMENT, MATERIALS, ETC.
- ◆ FLOWCHARTS / SKETCHES / PICTURES





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INCIDENT INVESTIGATION REPORT (IIR)

SWISS CHEESE DIAGRAM BOWTIE DIAGRAM For any incident to occur, multiple barriers may have weakened or failed. Investigation team should determine why the barriers weakened or failed by assessing following Comprehensive List of Causes (CLCs): PROBABLE ACTIVE FAILURES (PRIMARY SURFACE CAUSES) PROBABLE PRECONDITIONS (CONTRIBUTORY CAUSES) LATENT FAILURES (DESIGN ROOT CAUSES)



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INCIDENT INVESTIGATION REPORT (IIR)

SELECT MOST PROBABLE ACTIVE FAILURES (PRIMARY SURFACE CAUSES)

Actions									
1.0 Following Procedures		2.0 L	lse of Tools or Equipment	3.0 L	se of Protective Methods	4.0 Inattention / Lack of Awareness			
1.1.	Violation by individual	2.1.	Improper use of equipment	3.1.	Lack of knowledge of hazards present	4.1.	Improper decision making or lack of judgment		
1.2.	Violation by group	2.2.	Improper use of tools	3.2.	Personal protective equipment not used	4.2.	Distracted by other concerns		
1.3.	Violation by supervisor	2.3.	Use of defective equipment (aware)	3.3.	Improper use of proper personal protective equipment	4.3.	Inattention to footing and surroundings		
1.4.	Operation of equipment without authority	2.4.	Use of defective tools (aware)	3.4.	Servicing of energized equipment	4.4.	Horseplay		
1.5.	Improper position or posture for the task	2.5.	Improper placement of tools, equipment or materials	3.5.	Equipment of materials not secured	4.5.	Acts of violence		
1.6.	Overexertion of physical capability	2.6.	Operation of equipment at improper speed	3.6.	Disabled guards, warning systems or safety devices	4.6.	Failure to warn		
1.7.	Work or motion at improper speed	2.7.	Servicing of equipment in operation	3.7.	Removal of guards, warning systems or safety devices	4.7.	Use of drugs or alcohol		
1.8.	Improper lifting	2.8.	Other	3.8.	Personal protective equipment not available	4.8.	Routine activity without thought		
1.9.	Improper loading			3.9.	Other	4.9.	Other		

	THE PERSON NAMED IN COLUMN 1						
1.11.	Other						
			Condi	tions			
5.	0 Protective System	6.	0 Tools, Equipment and Vehicles	7	.0 Work Exposure To	8.0 Wo	orkplace Environment / Layout
5.1.	Inadequate guards or protective devices	6.1.	Defective equipment	7.1.	Fire or explosion	8.1.	Congestion or restricted motion
5.2.	Defective guards or proactive devices	6.2.	Inadequate equipment	7.2.	Noise	8.2.	Inadequate or excessive illumination
5.3.	Inadequate personal protective equipment	6.3.	Improperly prepared equipment	7.3.	Energized electrical systems	8.3.	Inadequate ventilation
5.4.	Defective personal protective equipment	6.4.	Defective tools	7.4.	Energized systems, other than electrical	8.4.	Unprotected height
5.5.	Inadequate warning	6.5.	Inadequate tools	7.5.	Radiation	8.5.	Workplace layout





INCIDENT INVESTIGATION REPORT (IIR)

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	systems						controls
5.6.	Defective warning systems	6.6.	Improperly prepared tools	7.6.	Temperature extremes		displays less than adequate
5.7.	Inadequate isolation of process or equipment	6.7.	Defective vehicle	7.7.	Hazardous chemicals	-	labels less than adequate
5.8.	Inadequate safety devices	6.8.	Inadequate vehicle for the purpose	7.8.	Mechanical hazards	-	locations out of reach or sight
5.9.	Defective safety devices	6.9.	Improperly prepared vehicle	7.9.	Clutter or debris	-	conflicting information presented
5.10.	Other	6.10	Other	7.10	Storms or acts of nature	8.6.	Other
				7.11	Slippery floors or walkways		
				7.12	Other		



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INCIDENT INVESTIGATION REPORT (IIR)

SELECT MOST PROBABLE PRECONDITIONS (CONTRIBUTORY CAUSES)

	Personal Factors												
	9.0 Physical Capability		.0 Physical Condition	11.	0 Mental State		12.0 Mental Stress	1	3.0 Behavior		14.0 Skills		
9.1.	Vision deficiency	10.1.	Previous injury or illness	11.1.	Poorjudgment	12.1.	Preoccupied with problems	13.1	Improper performance is rewarded	14.1	Inadequate assessment of required skills		
9.2.	Hearing deficiency	10.2.	Fatigue	11.2.	Memory failure	12.2.	Frustration	22	saves time or effort	14.2	Inadequate practice of skill		
9.3.	Other sensory deficiency	-	due to workload	11.3.	Poor coordination or reaction time	12.3.	Confusing directions/demands	-	avoids discomfort	14.3	Infrequent performance of skill		
9.4.	Reduced respiratory capacity		due to lack of rest	11.4.	Emotional disturbance	12.4.	Conflicting Directions demands	(=)	gains attention	14.4	Lack of coaching on skill		
9.5.	Other permanent physical disabilities	Ī	due to sensory overload	11.5.	Fears or phobias	12.5.	Meaningless or degrading activities	13.2	Improper supervision	14.5	Insufficient review of instruction to establish skill		
9.6.	Temporary disabilities	10.3.	Diminished performance	11.6.	Low mechanical aptitude	12.6.	Emotional overload	13.3	Inadequate identification of critical safe behaviors	14.6	Other		
9.7.	Inability to sustain body positions	-	due to temperature extremes	11.7.	Low learning aptitude	12.7.	Extreme judgment decisions/demands	13.4	Inadequate reinforcement of critical safe behaviors				
9.8.	Restricted range of body movement		due to oxygen deficiency	11.8.	Influenced by medication	12.8.	Extreme concentration/ perception demands	:=	proper performance is criticized				
9.9.	Inadequate size or strength	-	due to atmospheric pressure variation	11.9.	Other	12.9.	Extreme boredom	:=<	Inappropriate peer pressure				
9.10.	Substance sensitivities or allergies	10.4.	Blood sugar insufficiency			12.11	Other	-	inadequate performance feedback				
9.11.	Diminished capacity due to medication	10.5.	Impairment due to use of drug					-	inadequate disciplinary process				



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			or alcohol	
9.12.	Other	10.6.	Other	

13.5	Inappropriate
	aggression
13.6	Improper use
	of
	production
	incentives
13.7	Supervisor
	implied
	haste
13.8	Employee
	perceived
	haste
13.9	Other

	Job Factors											
15.0 Training / Knowledge Transfer		16.0 Management / Supervision Employee Leadership		agement / 17.0 Contractor n Employee Selection		18	3.0 Engineering / Design	19.0 Work Planning				
15.1.	Inadequate knowledge transfer	16.1.	Conflicting roles/ responsibilities	17.1.	Lack of contractor prequalifications	18.1	Inadequate technical design	19.1.	Inadequate work planning			
.=	inability to comprehend	-	unclear reporting relationships	17.2.	Inadequate contractor prequalifications	-	design input obsolete	19.2.	Inadequate preventive maintenance			
9 -	inadequate instruction Qualifications	-	conflicting reporting relationships	17.3.	Inadequate contractor selection	-	design input not correct	-	assessment of needs			
>₩	inadequate training equipment	-	unclear assignment of responsibility	17.4.	Use of non- approved contractor	-	design input not available	-	lubrication/ servicing			
-	misunderstood instructions	:=:	conflicting assignment of responsibility	17.5.	Lack of job oversight	_	design output inadequate	-	adjustment/ assembly			
15.2.	Inadequate recall of training material		improper or insufficient delegation of authority	17.6.	Inadequate oversight	-	design input feasible	-	clearing/ resurfacing			
:=	training not reinforced on the job	16.2.	Inadequate leadership	17.7.	Other		design output unclear	19.3.	Inadequate repair			
-	inadequate refresher	-	standards of			_	design output	2	communication			



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	training frequency		performance missing or not enforced
15.3.	Inadequate training effort	-	inadequate accountability
÷	inadequate training program design	*	inadequate or incorrect performance feedback
: *	inadequate training goals/objectives	×	inadequate work site walk-through
-	inadequate new employee orientation	-	inadequate safety Promotion
-	inadequate initial training	16.3.	Inadequate correction of prior hazard / incident
	inadequate means to determine if qualified for job	16.4.	Inadequate identification of worksite/ job hazards
15.4.	No training provided	16.5.	Inadequate management of change system
-	need for training not Identified	16.6	Inadequate incident reporting/ investigation system
-	training records incorrect or out of date	16.7.	Inadequate or lack of safety meetings
*	new work methods introduced without training	16.8	Inadequate performance measurement and assessment

	not		of
	correct		needed repair
-	design output inconsistent	-	scheduling of work
	A CASA CARA CARA CARA CARA CARA CARA CAR		The second secon
1.0	no independent	7	examination of
	design Review		parts
18.2	Inadequate	+	parts
	standards,		substitution
	specifications,		
	and/or		
	design criteria		
18.3	Inadequate	19.4.	Excessive wear
	assessment		and tear
	of potential		
	failure		
18.4	Inadequate	=	inadequate
	ergonomic		planning
	design		for use
18.5	Inadequate	=	extension of
	monitoring		service
	of construction		life
18.6	Inadequate	-	improper loading
	assessment		
	of operational		
	readiness		
18.7	Inadequate	5	use by untrained
	monitoring		people
	of initial		
	operation		
18.8	Inadequate	-	use for wrong
	evaluation		purpose
	and/or		
	documentation of change		
10.0	Other	19.5.	Inadaguata
16.9	Other	19.5.	Inadequate reference
			materials or
			publications
			p alonousiono



INCIDENT INVESTIGATION REPORT (IIR)

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:=	decision made not to
	Train

16.9. Other

15.5. Other

19.6.	Inadequate
	audit/
	inspection/
	monitoring
-	no
	documentation
=	no correction
	responsibility
	assigned
- 8	no accountability
	for
	corrective action
19.7.	Inadequate job
19.7.	Inadequate job placement
19.7.	
19.7.	placement
19.7.	placement appropriate
19.7.	placement appropriate personnel
19.7.	placement appropriate personnel not identified
19.7.	placement appropriate personnel not identified appropriate
19.7.	placement appropriate personnel not identified appropriate personnel
	placement appropriate personnel not identified appropriate personnel not available
19.7.	placement appropriate personnel not identified appropriate personnel not available appropriate

19.8. Other

	15.6. Guidi												
	Job Factors												
20.0 Purchasing, Material Handling and Material Control		21	.0 Tools and Equipment		2.0 Work Rules (Policies, dards & Procedures – PSP)	23.0 Communication							
20.1.	Incorrect Items Received	21.1.	Inadequate assessment of needs and risks	22.1.	Lack of PSP for the task	23.1.	Inadequate horizontal communication between peers						
-	inadequate specifications to vendor	21.2.	Inadequate human factors / ergonomics considerations	-	lack of defined responsibility for PSP	23.2.	Inadequate vertical communication between supervisor and person						
	inadequate specifications on requisition	21.3	Inadequate standards or specifications	-	lack of job safety Analysis	23.3.	Inadequate communication between different organizations						
34	inadequate control on changes to orders	21.4.	Inadequate availability	-	inadequate job safety analysis	23.4.	Inadequate communication between work groups						
	unauthorized Substitution	21.5.	Inadequate adjustment / repair / maintenance	22.2.	Inadequate development of PSP	23.5.	Inadequate communication between shifts						
-	inadequate product Acceptance requirements	21.6.	Inadequate salvage and reclamation	-	inadequate coordination with process / equipment design	23.6.	Inadequate communication methods						



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INCIDENT INVESTIGATION REPORT (IIR)

27.70	no acceptance verification performed	21.7.	Inadequate removal / replacement of unsuitable items		inadequate employee involvement in the development	23.7.	No communication method available
20.2.	Inadequate research on materials / equipment	21.8.	No equipment record history	-	inadequate definition of correction actions	23.8.	Incorrect instructions
20.3.	Inadequate mode or route of shipment	21.9	Inadequate equipment record history	-	inadequate format for easy use	23.9.	Inadequate communication due to job turnover
20.4.	Improper handling of materials	21.10	Other	22.3.	Inadequate implementation of PSP, due to deficiencies	23.10.	Inadequate communication of safety and health data, regulations or guidelines
20.5.	Improper storage of materials or spare parts			-	contradictory requirements	23.11.	Standard terminology not used
20.6.	Inadequate material packaging			*	confusing format	23.12.	Verification / repeat back techniques not used
20.7.	Material shelf life exceeded			-	more than one action per step	23.13.	Messages too long
20.8.	Improper identification of hazardous materials			-	no check-off spaces provided	23.14.	Speech interference
20.9.	Improper salvage and/or waste disposal			Ę	inaccurate sequence of steps	23.15.	Other
20.10	Inadequate use of safety and health data			-	confusing instructions		
20.11	Other				technical error / missing steps		
				7.	excessive references		
				-	potential situations not covered		
				22.4.	Inadequate enforcement of PSP		
				-	inadequate monitoring of work		
				12.0 12.0	inadequate supervisory knowledge		
				-	inadequate reinforcement		
				-	non-compliant not corrected		
				22.5.	Inadequate communication of PSP		
				-	incomplete distribution		



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22.6. Other





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ANALYSIS OF LATENT FAILURES (DESIGN ROOT CAUSES)

- Latent Failures are HSE Management System failures which led to the pre-conditions of the incident. They are also mentioned as Design Root Causes and often ascribed to Elements of Management Systems or Elements of Performance Standards.
- Latent Failures (Design Root Causes) are linked with Preconditions (Contributory Causes) using a distinct color scheme.
- Investigation Committee shall identify and elaborate the pertinent gaps or deviations as design root causes.

#	HSE System Element	Detail of Gap / Deviation
a.	Leadership, Commitment &	
	Accountability	
b.	Risk Assessment and	
	Management	
C.	Training, Competence and	
	Fitness	
d.	Documented Information and	
	Communication	
e.	Design, Engineering and	
	Construction	
f.	Operations & Maintenance	
g.	Contractors Management	
h.	Management of Change	
i.	Crisis & Emergency	
	Preparedness and Planning	
į.	Incident Investigation and	
	Analysis	
k.	Performance Measurement,	
	Audit, Management Reviews and	
	Improvement	





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Assessment of all failed & missing barriers i.e. active failures (primary surface causes), preconditions (contributory causes) and latent failures (design root causes) shall be correlated and a comprehensive root cause analysis shall be summarized as findings.





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5.	RECOMMENDATIONS
	Immediate corrective measures as well as long-term corrective & preventive actions shall be jot down along with timeframe.



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6. ANNEXURES

