

**Reference Standards** 



Register of Occupational Illnesses and Injuries
 Employee's Workplace Exposure & Health (WEH)

Record

Engineering Change Request (ECR)

#### Applicable Documents

Specimen Pre-Startup Safety Review (PSSR) Checklist











# 9.1 Opportunities For Continual Improvement

OGM/P-HSE-9.1 (08) Revision Number 8

Original Issue: June 25, 2007 This Issue: March 14, 2022

Updated By: Muhammad Sameem Hussain Qaiser Senior HSEQ Officer, OGDCL



Checked By: Mahmood-ul-Hassan Khan General Manager HSEQ, OGDCL

Approved By: Syed Khalid Siraj Subhani Managing Director, OGDCL

## Change/ Revision Log

| # | Description of Change          |
|---|--------------------------------|
|   | Reviewed, no change suggested. |

#### Associated Documents Approval & Issue

| Related Document/ Record   | Initiated by      | Reviewed by       | Checked/ Verified /<br>Approved by |
|----------------------------|-------------------|-------------------|------------------------------------|
| OGF – HSE – 047<br>CPR     | Any Employee      | Location HSE Rep. | Location IC                        |
| OGF – HSE – 048<br>CPR Log | Location HSE Rep. | Location HSE IC   | Location IC/<br>Location HSE IC    |





# 9.1.1 Mechanism for Identifying Opportunities For Continual Improvement

- Workforce members at all levels shall be encouraged to identify opportunities for continual improvements to improve the reliability of operations, processes, services with respect to HSE management system.
- E Following activities shall provide mechanism for identifying opportunities for continual improvement, but not limited to:
  - a) Observation visits / walkthroughs / STOP Card Logs (unsafe conditions and unsafe behaviors)
  - b) Performance trends against the objectives and targets
  - c) Identification of a system deviation or failure that may result in non-fulfillment of HSE related contractual, legal or regulatory requirement
  - d) HSE audit findings
  - e) HSE performance reports (KPIs analysis)
  - f) Inspection and test records (esp. when performance of personal protective, safety critical and emergency equipment falls below desirable level)
  - g) Repetitive operational failures or near hits of similar nature that have tendency to cause incident
  - h) HSE related complaints / feedback from customers
  - i) HSE MRC meetings

# 9.1.2 Corrective and Preventive Actions

- Corrective and preventive actions shall be taken to eliminate the causes of non-conformities to prevent their recurrence and to eliminate any potential causes of non-conformity using CPR template as follows:
  - Location HSE IC shall review and classify the reported-issue, sort out Primary Surface Cause and discusses the nature of problem and corrective & preventive action with the concerned Sectional IC
  - HSE Section shall enter CPR description into CPR Log
  - Concerned Sectional IC shall determine the Contributing Surface Cause(s) and Design Root Cause after thorough investigation in consultation with all the stakeholders
  - HSEQ Section in consultation with the relevant ICs shall formulate the Problem Solving Team and get endorsement by Location IC
  - HSEQ Section shall forward copies of CPR to Problem Solving Team due to whom the issue has fundamentally arisen or who are responsible to rectify
  - Problem Solving Team shall:
    - Propose actions in the presence of HSEQ Rep.
    - Agree on the decision regarding the final action(s) to be taken, fully endorsed by Location IC
    - Allocate Completion-Time to correct / prevent the issue (to be concurred in the presence of Location IC),
    - + Take appropriate action(s), and
    - Timely intimate HSE Section of the actions taken.
    - Note: Concerned IC could also be the part of Problem Solving Team.
  - When a corrective and preventive action is decided upon, it may be implemented on trial basis and the results shall be closely monitored. Further measures or changes shall be made where required during the trial period until satisfactory results are attained.
  - The corrective and preventive measures where deem fit shall be made by incorporating changes in the HSE system in the relevant documents such as drawings, specifications, operating procedures, work instructions and / or templates.
  - Where the corrective and preventive action identifies new or changed hazards or need for new or changed controls, the proposed actions shall be implemented ensuring that the risk(s) reassessed accordingly.
  - On, or immediately after, the due date of implementation of a corrective and preventive action, HSE Rep. shall follow up to determine if the





corrective and preventive action has been implemented and whether it is effective.

- When there is objective evidence that the corrective and preventive action is effective, CPR shall be closed out. If more work is needed to fully implement the action, a new follow up date shall be agreed upon.
- HSE Section shall enter the final status of the CPR into the CPR Log and maintain the original CPR form as record.









## Oil & Gas Development Company Limited Corrective and Preventive Action Request (CPR)

| CPR Nu   | mber:   |   |
|--|---|---|
| HSEQ Con   |   | oblem Solving 🛛 — 🛛 HSEQ<br>am Leader   |
|  | Issue Issue Procedure Process Product   | Reference   |
| nce / Deviation / O  | portunity For Improvement:  | RECEIPT       Auditor/ MR / I/C HSEQ       Classification       Major     Minor       Obsr.       Incident     Hazard       Near       Hit  |
|  | Signature:         Reported / Requested           Human Damage         Production         Reputation           Injury(ies)         Fatality(ies)         Loss         Damage  | n   |
|  | To be specified/verified by I/C HS  | Signature           Date:           Time:   |
| e(s):<br>ondition<br>pment<br>jmentation<br>lete Resources<br>onstruction<br>Operating Conditions<br>g System<br>/Over-worked/Fatigu<br>Conditions   | Unsafe Act/Behavior Operating without Authority Horseplay Overriding Safety Devices Disobeying Instructions / Not Following SOP Wrong Orders of Supervisor Lack of Skill / Knowledge of Worker(s) Unsafe Act of Outsider(s) Working in Bad Environmental Condition  |   |
| ication & Risk<br>rds Identification &<br>IIRA]<br>uction(s)<br>Instruction(s)<br>Work Instruction(s)<br>mpliance of<br>ls<br>ntenance/Calibration<br>/<br>ation Plan(s)<br>sction /<br>ation Plan(s)<br>SKILLED<br>Management Program<br>tive and Managemer | Unsafe Act/Behavior [Management]           Hazards NOT Communicated / NO<br>HazCom System           Provided INAPPROPRIATE<br>Tool(s)/Equipment(s)           Provided INAPPROPRIATE<br>Chemical(s)/Material(s)           Provided INAPPROPRIATE<br>Control(s)/Warning System           Provided INAPEQUATE Job<br>Description(s)/JARD(s)           INADEQUATE Supervision or Monitoring<br>INADEQUATE Internal Audits & Follow-<br>ups           SOP/Work Instruction(s) NOT Enforced           Inspection/ Maintenance/Calibration<br>Plan(s) NOT Enforced           INCONSISTENT Training Program           Training Effectiveness NOT Measured           INCONSISTENT Trainings / Refresher<br>Courses           Objective and Management Program NO<br>Enforced | Auditor/ MR / I/C HSEQ         † Problem Solving Team         1.         2.         3.         Signature         Date:         Time:         tendors         tendors         Index         Signature         Date:         Signature         Date:         Totation In-Charge         Date:         Date:   |
|  | HSEQ Cond   | Image       Image       Image         Image       Image       Image |

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# Oil & Gas Development Company Limited

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|--|-------|-------|-----|-----|
|--|-------|-------|-----|-----|

# **Corrective and Preventive Action Request (CPR)**

| CPR Number: |  |
|-------------|--|
| CFR Number. |  |

| PART IV: Proposed Corrective / Preventive Action:<br>Proposed Solution(s):   | RECEIPT<br>Problem Solving<br>Team Leader    |
|--|--|
|  |  |
|  | Signature                                    |
|  | Date:  |
|  | Time:  |
|  |  |
| ††Agreement Decision on the Solution:  |  |
|  |  |
|  |  |
|  |  |
|  |  |
| Tentative Completion Date / Time for taking corrective/preventive action(s):   | †† <b>ENDORSEMENT</b><br>Location In-Charge  |
| To be concurred in the presence of Location In-Charge.   |  |
| Corrective / Preventive Action(s) Taken:   |  |
| Focused Area(s) Description Hazards Identification & Risk  | Signature                                    |
| Assessment [HIRA]; Objective<br>and Management Programs  | Date:<br>Time:                               |
| Engineering Controls [Design<br>of a workplace, Automation,<br>Material handling devices, Use<br>of technology for reducing<br>emergency situations/ |  |
| waste/adverse health, etc.]<br>Administrative Controls [SOP,<br>Work Instruction(s), HazCom,<br>Purchasing Criterion,<br>Trainings, etc.]            |  |
| Inspection/<br>Maintenance/Calibration<br>Plan(s)  | COMPLETION<br>Problem Solving<br>Team Leader |
| Supervision / Surveillance<br>Audits / Management Review<br>Meetings   |  |
| Other(s)   | Signature                                    |
|  | Date:  |
|  | Time:  |
| PART V: Results of Action Taken:<br>( Effectiveness of action taken especially the preventive measures to avoid re                                   | currence) RECEIPT<br>Auditor/ MR / I/C HSEQ  |
|  |  |
|  | Signature                                    |
|  | Date:  |
|  | Time:  |
| Follow-up Date / Time:   |  |

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|-----------|---------|-----|
|-----------|---------|-----|

## **Corrective and Preventive Action Request (CPR)**

#### CPR Number:

| # | Follow-ups Date / Time | Status | Description | I/C HSEQ<br>Signature |
|---|------------------------|--------|-------------|-----------------------|
|   |                        |        |             |                       |
|   |                        |        |             |                       |
|   |                        |        |             |                       |
| _ |                        |        |             |                       |
|   |                        |        |             |                       |
|   |                        |        |             |                       |
|   |                        |        |             |                       |

Actual Time Taken on rectification: \_\_\_\_\_

\* Root-cause describing 'why not-agree' with the reported issue is also required to be mentioned.

#### Instructions

- Requesting / reporting person shall report the issue through CPR to *HSEQ*.
   *HSEQ* shall classify the issue, assign primary surface cause, determine the impact-value in relevant units and forward the reported issue to the **Concerned I/C** (in whose area issue apparently took place).
   **Concerned I/C** shall:

   Find the Contributing Surface Cause(s) and Design Root Cause after doing thorough investigation in consultation with
  - all the stakeholders, and

Inform HSEQ.
 HSEQ shall formulate the Problem Solving Team in consultation with the relevant In-Charges and get endorsement by Location management.
 HSEQ shall forward copies of CPR to Problem Solving Team due to whom the issue has fundamentally arisen or who are

- ponsible to rectify.
- responsible to rectify.
  6. Problem Solving Team shall:

  Propose actions in the presence of *HSEQ*Agree on the decision regarding the final action(s) to be taken (endorsed by Location management)
  Allot Completion-Time to correct / prevent the issue (to be concurred in the presence of Location In-Charge),
  Take appropriate action(s), and
  Timely intimate *HSEQ* of the actions taken.

  6. *HSEQ* on the promised date shall verify the corrective / preventive action and set follow-up date and time.
  7. *HSEQ* shall follow-up, close CPR and note down actual / total time taken on rectification.

Note: Concerned I/C could also be the part of Problem Solving Team.

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Oil & Gas Development Company Limited Corrective & Preventive Action [CPR] Log

|           | Dut                            | Total Time<br>Taken on<br>Rectification |                 |  |  |      |           |
|-----------|--------------------------------|---|-----------------|--|--|------|-----------|
| ř         | Close Out                      | Number of<br>Follow-ups                 |                 |  |  |      |           |
| Year      | e Action                       | a Actual<br>Completion<br>Time          |                 |  |  |      |           |
|           | Corrective / Preventive Action | Tentative<br>Date / Time                |                 |  |  |      |           |
|           | Correct                        | By                                      |                 |  |  | <br> |           |
| _ Month   | Cause                          | Date /<br>Time                          | 2 B             |  |  |      | · · · · · |
|           | Root Cause                     | By                                      |                 |  |  |      |           |
|           |                                | Classific-<br>ation                     |                 |  |  |      |           |
| Location: |                                | Description                             |                 |  |  |      |           |
| Loc       | ation                          | Date/<br>Time                           |                 |  |  |      |           |
|           | Initiation                     | By                                      |                 |  |  |      |           |
|           |                                | CPR #                                   | 50 <sup>2</sup> |  |  |      |           |



# 9.2 Management of Change (MoC) OGM/P-HSE-9.2(08) Revision Number 8

Original Issue: This Issue: June 25, 2007 March 14, 2022

Updated By: Muhammad Sameem Hussain Qaiser Senior HSEQ Officer, OGDCL

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Checked By: Mahmood-ul-Hassan Khan General Manager HSEQ, OGDCL

> Approved By: Syed Khalid Siraj Subhani Managing Director, OGDCL

### Change/ Revision Log

| # | Description of Change   |
|---|---|
| 1 | Added: General  |
| 2 | Added: Scope of Management of Change (MoC) – Personnel                                      |
| 3 | Modified: Examples of Modifications   |
| 4 | Added: Closing Engineering Change Request: Pre-Startup Safety Review (PSSR) + Specimen PSSR |
|   | Checklist (Appendix A)  |

#### Associated Documents Approval & Issue

| Related Document/ Record                       | Initiated by | Reviewed by  | Checked/ Verified /<br>Approved by              |
|--|--------------|--|---|
| OGF – HSE – 051<br>Engineering Control Request | Any Employee | Location IC,<br>Sectional IC,<br>Location HSE Rep. | Respective HOD,<br>Area Manager,<br>Location IC |





# 9.2.1 General

- Management of Change, or MoC, is a practice used to ensure that safety, health and environmental risks are controlled when a company makes changes in their facilities and operations; When decisions and changes are made rapidly, safety and health risks can increase resulting in disasters such as deflagrations and/or explosions.
- There are mainly two types of MoCs at OGDCL:
  - Management of Change (MoC) Facility and Technology
  - Management of Change (MoC) Personnel

## 9.2.1.1 Management of Change (MoC) – Facility and Technology

- A MoC shall be used to ensure that all changes to operating processes are properly reviewed and any hazards introduced by the change are identified, analyzed, and controlled before start-up and/or before resuming the production process.
- Engineering Change are any modifications that differ from the current facilities design basis.
- It applies to facilities in operation and in the development phase. This procedure mandates that OGDCL management shall control the change regarding any modification whether temporary or permanent, to plant and equipment, process materials, operating procedure, operating conditions which is outside the normal methods of operation and maintenance.
- Few examples of modifications are as follows:
  - Any change in the approved method of operation (as defined in the SOP).
  - A repair to or replacement of an existing item of equipment or component which represents a departure from the existing engineering specification.
  - A change in the means of support of plant items, pipe-work or fittings or a change to a structure, which could affect its load bearing capabilities.
  - A change, irrespective of its magnitude, that affects the engineering line diagram.
  - A change in the material of construction, size or shape of any component which is in contact with process fluid or utility stream or which could affect the flow rate, temperature, pressure or composition of a process fluid or utility stream.
  - A change to the setting of an alarm or trip irrespective of any maintenance job requirement.
  - A change to the setting or capacity of a relief stream or device.
  - A change to a control system including the overriding of control action in the field by forcing actuated valves to a particular position.
  - A change to any hardware or software trip or interlock system, including controllers/ indicators, etc. This includes any override or defeat of a trip or interlock system unless the override/defeat is an integral part of the system design e.g. a key override or purpose-designed faceplate for software overrides/defeats.
  - Introduction of any new substance into any part of the process or plant equipment including any change in formulation, change in ratio of ingredients or change in source of supply.
  - An alteration to the flow-rate, temperature, pressure or composition of a process fluid or utility stream outside the defined operating parameters.
  - Any change or alteration in layout of an operating field building or building services.
  - Any change in the approved project/ design specification during field implementation
  - Any change in Operating, maintenance, inspection and testing procedures
  - Change in duty or operation from original design intent even though physical changes are not required, e.g. load increase
  - Introduction of new methods, materials and/ or chemicals

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# Whereas the following type of activities shall "not" constitute modification:

- Replacement of similar kind of piping, mechanical parts, instruments or electrical components that are identical to the existing ones.
- Change in operating parameters within safe operating limits as specified in the design conditions or the operating manuals.
- Routine repairs and services carried out by maintenance or other groups.
- Modifications that are adequately covered by existing control procedures or do not affect the integrity of the facilities are EXCLUDED from the scope of this standard. Typically, these would be as follows: -
  - <u>Changes to domestic and office</u> <u>equipment, and consumables</u>
  - <u>Temporary isolations for servicing,</u> <u>examination and testing of equipment</u> within the planned maintenance program
  - Routine servicing for lube oil, filters, etc.
  - <u>Like-for-like</u> replacements, e.g. gas detector, floor grating, loose lifting gear
  - <u>Temporary changes covered by permit to</u> work or standing order procedures.

# 9.2.1.1.1 Engineering Change Request Lifecycle

All Engineering Change Request shall be raised via Engineering Change Request Form. Engineering Change Request can be ro



**Form**. Engineering Change Request can be raised by any OGDCL employee when any change as per above section is required.

An ECR Committee shall be formulated at each location comprising minimum of Location IC, Sectional ICs and Location HSE Representative. The committee shall conduct **Monthly ECR Review** to review change proposals and minutes of meetings shall be documented. The meeting shall:

Review all Engineering Change Requests (ECR) and give a priority status.

- Assign technical authority (role) for each ECR for further assessment. Technical authority (role) shall be an employee (Location or Head office) who is deemed competent to analyze and conduct Hazard / Risk Analysis of Engineering Change Request.
- **D** Review ECR priorities where questions exist.
- Review all other ECR priorities in view of the current status and backlog.
- Review overall ECR progress and agree measures to address any resultant issues.
- Recommend ECR's for cancellation shall be identified in the meeting minutes and the originator shall be advised. The reason for cancellation will be documented.

Note:- In special circumstances, an ECR may need to be progressed very rapidly. In this instance, Location IC shall convene **Emergency ECR meeting**.

- The assigned person(s) shall technically review the ECR and shall:
  - Comment upon the requirement for the change
  - Evaluate hazards associated with the change (e.g. increased noise levels)
  - Assess risks (safety, environmental, business)
  - Assess maintenance and operational requirements
  - Consider whether a better solution should be implemented
  - Estimate the pre-implementation costs i.e. design costs
  - Estimate the total ECR costs i.e. Design, Materials, Installation (±25%)
  - Conduct and document Risk Assessment for the planned change and provide any steps /action necessary before proceeding with the Job.
- Approval of Modification Job (change) shall be taken from the concerned competent authority(ies) based on various scenarios as given below:

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| MoC Scenarios  | Executive<br>Director   | Gene<br>Mana   |        | Area<br>Manager   | Lo                | ocation IC  | Sectional<br>IC   |
|--|---|--|--------|---|-------------------|---|-------------------|
| Change to be<br>affecting<br>operations  | Complete<br>shutdown of<br>operations,<br>affecting<br>production | Partial<br>shutdown of<br>operations,<br>affecting<br>production |        | Complete<br>shutdown of<br>sub-unit, not<br>affecting<br>production | shi<br>sul<br>aft | irtial<br>utdown of<br>o-unit, not<br>fecting<br>oduction | No<br>shutdown    |
| Change which<br>would require<br>regulatory/ 3 <sup>rd</sup><br>party approvals<br>or intimation | approved<br>project/<br>design is<br>affected                     | new sub-<br>unit is<br>required                                  |        | safety<br>critical<br>equipment<br>is affected                      | all<br>op<br>lim  | ermissible /<br>owance<br>perating<br>nits are<br>plated  | N/A               |
| <b>Costing</b>   | As per delegat  | ion of fin   | ancial | powers  |                   |   |                   |
| Change to be<br>made after an<br>emergency   | Catastrophic<br>(5)   | Critical<br>(4)  |        | Major<br>(3)  | Marginal<br>(2)   |   | Negligible<br>(1) |
| Change to be<br>affecting risk<br>rating (afterwards)  | Low/ Mediu<br>High/ Intoler                                       |  | Lc     | w to Medium   |                   | Noe   | effect            |

The ECR shall be considered as complete/ closed based on following:
 All work detailed in ECR is completed

- Pre-Startup Safety Review (PSSR) to protect personnel and processes by conducting a thorough review before operating the new, repaired or updated/ modified units. The pre-startup safety review shall confirm that prior to the introduction of hazards to a process, construction and equipment is in accordance with design specifications and safety, operating, maintenance, and emergency procedures are in place and are adequate. (Specimen PSSR Checklist is attached at Appendix A)
- Satisfactory commissioning and testing has been conducted
- Process safety information has been updated and personnel have been trained
  Completion of all as-built, revision and updating of all affected drawings, manuals and procedures
- Issue to field of all affected drawings, manuals and procedures
- Development and approval of any new procedures required as a consequence of the engineering change
- Confirmation of receipt from site that all affected drawings, manuals and procedures have been received and filed (copies of transmittals showing field acknowledgement to be placed in ECR file); Filing into ECR file copies of all affected drawings, manuals and procedures
- Purchase of spare parts
- Close out of all statutory requirements
- ECR form is completed and signed off.
- Engineering changes may lead to revision and formal approval of few other documents. These include but are not limited to:
  - Risk register
  - D Operating, maintenance, inspection, test procedures and work instructions
  - Emergency response procedures/notices
  - Layouts, process flow diagrams, P&IDs, isometrics and utility line diagrams
  - Instrument loop diagrams, cause and effect diagrams, piping isometrics
  - Safety and lifesaving appliance location diagrams
  - QA / QC plans

## 9.2.1.2 Management of Change (MoC) – Personnel

- There may be other organizational changes, such as changes resulting from mergers, acquisitions, reorganizations, personnel changes (including changes in staffing levels, workforce experience, contracting out), and / or policy changes such as budget cutting.
- Due to these contemplated changes which may have impacts on the safety & health of workforce members & assets as existing operating procedures/ protocols may not be complied upon in toto and the timeliness or frequency of budgetary approvals, trainings, tests, inspections, repairs, or replacements of equipment could not be properly followed.

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- In such scenario, a special MOC/ risk assessment shall be carried out by concerned Department to ensure that anticipated changes are managed and implemented in a manner that assures the safety & health of workforce members, continued safe operations and integrity of the processes under normal production & emergency upset conditions by modifying the existing operating procedures/ protocols and controls.
- Record of such these special MOC/ risk assessment shall be maintained by concerned Department with a copy to HSEQ Department.

# 9.2.1.3 Mandatory Requirement For MoC

- Persons involved in Technical review should be experienced in the area that is being assessed.
- The cost of change will not necessarily be proportional to the risk impact. In all cases an HSE risk screen shall be used to determine the resources required to fully evaluate the impact of the change. Ranking of changes using financial criteria shall not be done.
- The cumulative effects of change shall be considered. For example a small change, when looked at in isolation, may be rated a relatively low and insignificant risk. However, when combined with other changes the overall risk profile may be intolerable.
- HSE Department/ Section shall be consulted to ensure adequate assessment of the HSE risks.
- Resources shall be made available to ensure the change is implemented as planned.
- Where new skills, technology or greater responsibilities are required, then training and development programs shall be included for persons who may be impacted by the change.
- Communication of change during all phases of the change from inception through to completion is obligatory. Special emphasis shall be placed on using feedback during the communication process in order that the persons impacted by the change have the opportunity to suggest improved methods of implementing the change. This will have the benefit of encouraging ownership of the change, overcome inherent resistance to change, and increasing the probability that the change will be successfully implemented.
- Close out of completed changes shall always include a full update of the relevant documentation in hard copy and electronic format, as appropriate.









# Oil & Gas Development Company Limited

OGF – HSE – 051(02)

# **ENGINEERING CHANGE REQUEST**

| 1. Initiate Change (To Be Filled By Initiator) |                           |                       |                    |                   |  |  |  |  |  |  |
|--|---------------------------|-----------------------|--------------------|-------------------|--|--|--|--|--|--|
| Serial Number/ Revision                        |                           |                       | Title              |                   |  |  |  |  |  |  |
|  |                           |                       |                    |                   |  |  |  |  |  |  |
| MoC initiated by:                              | Ν                         | lame/ Department      |                    | Date              |  |  |  |  |  |  |
|  |                           |                       |                    |                   |  |  |  |  |  |  |
| 1.1 Description of the C                       | hange                     |                       |                    |                   |  |  |  |  |  |  |
| Current situation/ condition:                  |                           |                       |                    |                   |  |  |  |  |  |  |
|  |                           |                       |                    |                   |  |  |  |  |  |  |
| Target change (situatio                        | on/ condition, motivation | n):                   |                    |                   |  |  |  |  |  |  |
|  |                           |                       |                    |                   |  |  |  |  |  |  |
| Reasons for change:                            |                           |                       |                    |                   |  |  |  |  |  |  |
| neusons for enange.                            |                           |                       |                    |                   |  |  |  |  |  |  |
|  |                           |                       |                    |                   |  |  |  |  |  |  |
| Expected savings:                              |                           |                       |                    |                   |  |  |  |  |  |  |
|  |                           |                       |                    |                   |  |  |  |  |  |  |
| System/ location/ orga                         | nization which is affecte | ed (benefitted) by th | e change:          |                   |  |  |  |  |  |  |
|  |                           |                       |                    |                   |  |  |  |  |  |  |
| 1.2 Is it a temporary                          | ● No ○ Yes                |                       | mporary change     | Date              |  |  |  |  |  |  |
| change?  |                           | val                   | id until:          |                   |  |  |  |  |  |  |
| 1.3 Impact of the Chang                        | e                         | a <b>r</b>            |                    |                   |  |  |  |  |  |  |
| Would the change<br>impact:                    | process equipment?        | 🔿 Yes 🖲 No            | organization?      | C Yes 🖲 No        |  |  |  |  |  |  |
| impact.  | process systems?          | 🔿 Yes 🔎 No            | operability?       | 🔿 Yes 🔎 No        |  |  |  |  |  |  |
|  | systems interfaces?       | C Yes 🖲 No            | operations environ | iment? C Yes 🖲 No |  |  |  |  |  |  |
|  | other?                    |                       |                    |                   |  |  |  |  |  |  |
| Description of the Imp                         | act of the Change:        |                       |                    |                   |  |  |  |  |  |  |
|  |                           |                       |                    |                   |  |  |  |  |  |  |
|  |                           |                       |                    |                   |  |  |  |  |  |  |
|  |                           |                       |                    |                   |  |  |  |  |  |  |
| 1.4 Will the change                            | Human                     | С∂ ●⇔С₽               | Environment        |                   |  |  |  |  |  |  |
| modify the risks<br>with respect to:           | Reputation                |                       | Finance            |                   |  |  |  |  |  |  |
| री: increase,                                  |                           |                       | (asset & productio |                   |  |  |  |  |  |  |
| <b>↓: decrease</b>                             |                           |                       |                    |                   |  |  |  |  |  |  |

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| 2. Change Review (To be Filled by Change Review Committee) |          |                           |           |                  |           |           |             |         |                 |             |             |                       |
|--|----------|---------------------------|-----------|------------------|-----------|-----------|-------------|---------|-----------------|-------------|-------------|-----------------------|
| 2.1 Assign Technical Authority                             |          |                           |           |                  |           |           |             |         |                 |             |             |                       |
| Role   | Function | -unction Name/ Department |           |                  | Signature |           |             | Date    |                 |             |             |                       |
| Team Lead  |          |                           |           |                  |           |           |             | (40)    |                 |             |             |                       |
| Team Members   |          |                           |           |                  |           |           |             |         |                 |             |             |                       |
| QC Team:   |          |                           |           |                  |           |           |             |         |                 |             |             |                       |
| Other Consulted:   |          |                           |           |                  |           |           |             |         |                 |             |             |                       |
| 3. HSE Hazard / R  |          |                           |           |                  | by Tec    | hnical A  | uthorit     | y)      |                 |             |             |                       |
| 3.1 Risk Assessment  | prior to |                           |           | ıve<br>Inerabili | tion      | Die       | sk (Dama    |         |                 |             |             |                       |
|  |          |                           |           | Threats          |           |           | Expected    |         | Risl            | Calcula     | tion        |                       |
| Description of Jobs an<br>Activities                       | d        | Physical                  | Chemical  | Biological       | Social    | Human     | Environment | Assets  | Probability     | Consequence | Risk Rating | Controls<br>Solicited |
|  |          |                           |           |                  |           |           |             |         |                 |             |             |                       |
| 3.2 Costing prior to st                                    | tart-up  | o/ go-liv                 |           |                  |           |           |             |         |                 |             |             |                       |
| Estimated Co   | ost      |                           | Ma        | aterial Re       | quireme   | ent       | Lab         | oor Str | r Strength Othe |             |             | r Resources           |
|  |          |                           |           |                  |           |           |             |         |                 |             |             |                       |
| Estimated Time For Exe                                     |          |                           |           |                  | - Boo     |           |             |         |                 |             |             |                       |
| 3.3 Actions to be imp                                      |          | -                         | or to sta | rt-up/ g         |           | Responsit |             | 1       | Data            | E.          | r           | Results               |
| No. Description<br>1.                                      |          |                           |           | 1                | Responsit | JIE(S)    | -           | Date    |                 | г           | Aesuits     |                       |
| 2.   |          |                           |           |                  |           |           | -           |         |                 |             |             |                       |
| 3.   |          |                           |           |                  |           |           |             | -       |                 | +           |             |                       |
| 4.   |          |                           |           |                  |           |           |             |         |                 |             |             |                       |
| 5.   |          |                           |           |                  |           |           |             |         |                 | +           |             |                       |
| 6.   |          |                           |           |                  |           |           |             |         |                 |             |             |                       |
| 7.   |          |                           |           |                  |           |           |             |         |                 |             |             |                       |

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|                              | App        | roval  |                              |           |      |
|------------------------------|------------|--------|------------------------------|-----------|------|
| oncerned Competent Authority | Job        | Fund   | Domain/ Department/ Section  | Signature | Date |
| Executive Director           |            |        |                              |           |      |
| General Manager              |            |        |                              |           |      |
| Area Manager                 |            |        |                              |           |      |
| Location IC                  |            |        |                              |           |      |
| Sectional IC                 |            |        |                              |           |      |
| 5. Data Entry                |            |        |                              |           |      |
| Approval Entered in Record   |            |        |                              |           |      |
| Drawings Marked As Approved  | For Constr | uction |                              |           |      |
| Document Controller          |            |        | Signature (Name/ Department) | D         | ate  |
|                              |            |        |                              |           |      |
| 5. Quality Checks            |            |        |                              |           |      |
| Pre-Commissioning Checks Con | nplete     |        |                              |           |      |
| Commissioning Checks Comple  | te         |        |                              |           |      |
| Team Leader                  |            |        | Signature (Name/ Department) | D         | ate  |
|                              |            |        |                              |           |      |
| 7. Close & Archive MoC       |            |        |                              |           |      |
| MoC Initiator                |            |        | Signature (Name/ Department) | C         | Date |
|                              |            |        |                              |           |      |
| QC                           |            | 1      | Signature (Name/ Department) |           | Date |
|                              |            |        |                              |           |      |
| Location IC                  |            |        | Signature (Name/ Department) | C         | )ate |
|                              |            |        |                              |           |      |
| Notes for closing:           |            |        |                              | 1         |      |
|                              |            |        |                              |           |      |
|                              |            |        |                              |           |      |

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Appendix A

# Specimen Pre-Startup Safety Review (PSSR) Checklist

Following checks are to be ensured:

#### TEMPERATURE/REACTION CONSIDERATIONS

|                   |   | Have personnel been adequately protected from contact with hot surfaces?  |
|-------------------|---|---|
|                   |   | Has potential for instrument failure (including computer shutdown) been adequately addressed?   |
|                   | (TO3)   | Has potential for leaks into or out of the process been adequately addressed?   |
|                   | (TO4)   | Has potential for improper valve setup or operating error been adequately addressed?  |
|                   | (TO5)   | Has potential for loss of utilities been adequately addressed?  |
|                   |   |   |
| VALVE, PI         | PING,   | AND VESSEL CONSIDERATIONS   |
|                   | (V01)   | Have cross-tied lines (pump headers, utility lines, etc.) been avoided where contamination, pressure, or  |
| temperat          | • •   | oblems are likely?  |
|                   |   | Has a line-by-line review been conducted to ensure that the piping is installed as specified?   |
|                   |   | Is piping laid out such that it is self-draining for cleanup and maintenance?   |
|                   |   | Have unused piping branches been eliminated?  |
|                   |   | Has piping been laid out in a straightforward manner such that potential for confusion is minimized?  |
|                   |   | Are vents and drains located such that they do not create personnel hazards?  |
|                   |   | Are sample points properly configured for safe sampling?  |
|                   | • •   |   |
|                   |   | Has safe access to valve operation been provided?   |
| <u></u>           |   | Has pipe been located such that it cannot slip or fall due to line expansion during cleanup, startup, or  |
| shutdowr          |   | Are been and fittings of the approved type according to the plant been policy?  |
|                   |   | Are hoses and fittings of the approved type according to the plant hose policy?   |
|                   |   | Have the hoses been fitted with current inspection tags?  |
|                   |   | Have bleedoffs been provided at hose connection points?   |
|                   |   | Are open-ended valves of the approved type (i.e., locking handle, gate valve)?  |
|                   |   | Has a means been provided such that all valves can be locked?   |
|                   |   | Has adequate backflow prevention been provided?   |
|                   |   | Have nipple lengths been minimized and cantilevered branch connections avoided?   |
|                   |   | Have electrical continuity and grounding been provided and checked?   |
|                   |   | Has appropriate color-coding been provided where needed?  |
|                   | (V19)   | Have lines been clearly labeled, including flow arrows?   |
|                   | (V20)   | Has appropriate testing been completed and documented to ensure the integrity of new or revised   |
| piping sys        | stems?  |   |
|                   | (V21)   | Have drawings been revised to show "as installed" condition?  |
|                   | (V22)   | Has material of construction been verified to ensure that the correct material was received and installed   |
| accordin          | g to th   | ne valve and piping specifications?   |
|                   | (V23)   | Have the correct gaskets been installed according to the valve and piping specifications?   |
|                   |   | Have all test blanks and blinds been removed?   |
|                   |   | Has the testing fluid been properly flushed from the piping or vessel?  |
|                   |   | Is the piping system adequately supported or braced?  |
|                   |   | Have check valves been reviewed to ensure that they are installed in the proper direction?  |
|                   |   | Is piping sloped where necessary?   |
|                   |   | Are bolts properly torqued?   |
|                   |   |   |
|                   | (*2/)   | Ale boils properly foldoed?   |
|                   |   |   |
| ROTATING          | AND   | MECHANICAL EQUIPMENT CONSIDERATIONS   |
|                   | <b>G AND</b><br>(R01)   | MECHANICAL EQUIPMENT CONSIDERATIONS<br>Have special precautions for safe operation been adequately specified?   |
|                   | <b>AND</b><br>(R01)<br>(R02)  | MECHANICAL EQUIPMENT CONSIDERATIONS<br>Have special precautions for safe operation been adequately specified?<br>If new lubricants or buffer fluids have been introduced, have MSDSs been provided?   |
|                   | <b>G AND</b><br>(R01)<br>(R02)<br>(R03)   | MECHANICAL EQUIPMENT CONSIDERATIONS<br>Have special precautions for safe operation been adequately specified?<br>If new lubricants or buffer fluids have been introduced, have MSDSs been provided?<br>Has tubing on complex seal flush arrangements been color-coded or otherwise marked to ensure   |
|                   | <b>G AND</b><br>(R01)<br>(R02)<br>(R03)<br>ookup  | MECHANICAL EQUIPMENT CONSIDERATIONS<br>Have special precautions for safe operation been adequately specified?<br>If new lubricants or buffer fluids have been introduced, have MSDSs been provided?<br>Has tubing on complex seal flush arrangements been color-coded or otherwise marked to ensure<br>after maintenance?   |
|                   | <b>AND</b><br>(R01)<br>(R02)<br>(R03)<br>(R03)<br>(R04)   | MECHANICAL EQUIPMENT CONSIDERATIONS<br>Have special precautions for safe operation been adequately specified?<br>If new lubricants or buffer fluids have been introduced, have MSDSs been provided?<br>Has tubing on complex seal flush arrangements been color-coded or otherwise marked to ensure<br>after maintenance?<br>Have adequate equipment guards been installed?   |
|                   | (R01)<br>(R02)<br>(R03)<br>(R03)<br>ookup<br>(R04)<br>(R05)   | MECHANICAL EQUIPMENT CONSIDERATIONS<br>Have special precautions for safe operation been adequately specified?<br>If new lubricants or buffer fluids have been introduced, have MSDSs been provided?<br>Has tubing on complex seal flush arrangements been color-coded or otherwise marked to ensure<br>after maintenance?<br>Have adequate equipment guards been installed?<br>Do adequate provisions exist for cleanup, isolation, and lockout of equipment to perform maintenance?  |
|                   | <b>AND</b><br>(R01)<br>(R02)<br>(R03)<br>(R03)<br>(R04)<br>(R04)<br>(R05)<br>(R06)  | MECHANICAL EQUIPMENT CONSIDERATIONS<br>Have special precautions for safe operation been adequately specified?<br>If new lubricants or buffer fluids have been introduced, have MSDSs been provided?<br>Has tubing on complex seal flush arrangements been color-coded or otherwise marked to ensure<br>after maintenance?<br>Have adequate equipment guards been installed?<br>Do adequate provisions exist for cleanup, isolation, and lockout of equipment to perform maintenance?<br>Have inspection, test, and preventive maintenance provisions been made?   |
|                   | <b>AND</b><br>(R01)<br>(R02)<br>(R03)<br>(R03)<br>(R04)<br>(R04)<br>(R05)<br>(R06)<br>(R07)   | MECHANICAL EQUIPMENT CONSIDERATIONS<br>Have special precautions for safe operation been adequately specified?<br>If new lubricants or buffer fluids have been introduced, have MSDSs been provided?<br>Has tubing on complex seal flush arrangements been color-coded or otherwise marked to ensure<br>after maintenance?<br>Have adequate equipment guards been installed?<br>Do adequate provisions exist for cleanup, isolation, and lockout of equipment to perform maintenance?<br>Have inspection, test, and preventive maintenance provisions been made?<br>Are capacities of lifting equipment, floors, and hoists clearly displayed and visible to the operator?   |
|                   | <b>5 AND</b><br>(R01)<br>(R02)<br>(R03)<br>00kup<br>(R03)<br>(R04)<br>(R05)<br>(R06)<br>(R07)<br>(R08)  | MECHANICAL EQUIPMENT CONSIDERATIONS<br>Have special precautions for safe operation been adequately specified?<br>If new lubricants or buffer fluids have been introduced, have MSDSs been provided?<br>Has tubing on complex seal flush arrangements been color-coded or otherwise marked to ensure<br>after maintenance?<br>Have adequate equipment guards been installed?<br>Do adequate provisions exist for cleanup, isolation, and lockout of equipment to perform maintenance?<br>Have inspection, test, and preventive maintenance provisions been made?<br>Are capacities of lifting equipment, floors, and hoists clearly displayed and visible to the operator?<br>Has the proper rotation of equipment been assured?   |
|                   | AND<br>(R01)<br>(R02)<br>(R03)<br>00kup<br>(R04)<br>(R04)<br>(R05)<br>(R06)<br>(R06)<br>(R07)<br>(R08)<br>(R09)   | MECHANICAL EQUIPMENT CONSIDERATIONS<br>Have special precautions for safe operation been adequately specified?<br>If new lubricants or buffer fluids have been introduced, have MSDSs been provided?<br>Has tubing on complex seal flush arrangements been color-coded or otherwise marked to ensure<br>after maintenance?<br>Have adequate equipment guards been installed?<br>Do adequate provisions exist for cleanup, isolation, and lockout of equipment to perform maintenance?<br>Have inspection, test, and preventive maintenance provisions been made?<br>Are capacities of lifting equipment, floors, and hoists clearly displayed and visible to the operator?<br>Has the proper rotation of equipment been assured?<br>Is the drive unit grounded?  |
|                   | AND<br>(R01)<br>(R02)<br>(R03)<br>00kup<br>(R04)<br>(R04)<br>(R05)<br>(R06)<br>(R06)<br>(R07)<br>(R08)<br>(R09)   | MECHANICAL EQUIPMENT CONSIDERATIONS<br>Have special precautions for safe operation been adequately specified?<br>If new lubricants or buffer fluids have been introduced, have MSDSs been provided?<br>Has tubing on complex seal flush arrangements been color-coded or otherwise marked to ensure<br>after maintenance?<br>Have adequate equipment guards been installed?<br>Do adequate provisions exist for cleanup, isolation, and lockout of equipment to perform maintenance?<br>Have inspection, test, and preventive maintenance provisions been made?<br>Are capacities of lifting equipment, floors, and hoists clearly displayed and visible to the operator?<br>Has the proper rotation of equipment been assured?   |
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| Control           | <ul> <li>AND         <ul> <li>(R01)</li> <li>(R02)</li> <li>(R03)</li> <li>ookup</li> <li>(R04)</li> <li>(R05)</li> <li>(R06)</li> <li>(R07)</li> <li>(R08)</li> <li>(R09)</li> <li>(R10)</li> </ul> </li> <li>SYSTE         <ul> <li>(C01)</li> <li>(C02)</li> <li>(C01)</li> <li>(C02)</li> <li>(C03)</li> <li>(C04)</li> <li>(C07)</li> <li>(C03)</li> <li>(C04)</li> <li>(C05)</li> <li>(C06)</li> <li>(C07)</li> <li>(C08)</li> <li>(C09)</li> <li>(C10)</li> </ul> </li> <li>AL SYS</li> <li>(E01)</li> <li>(E02)</li> <li>(E03)</li> <li>(E04)</li> </ul>  | MECHANICAL EQUIPMENT CONSIDERATIONS         Have special precautions for safe operation been adequately specified?         If new lubricants or buffer fluids have been introduced, have MSDSs been provided?         Hast tubing on complex seal flush arrangements been color-coded or otherwise marked to ensure offer maintenance?         Have adequate equipment guards been installed?         Do adequate provisions exist for cleanup, isolation, and lockout of equipment to perform maintenance?         Have inspection, test, and preventive maintenance provisions been made?         Are capacities of lifting equipment, floors, and hoists clearly displayed and visible to the operator?         Has the drive unit grounded?         Have the lubricants and seal fluids been properly charged?         MCONSIDERATIONS         Hast be fail-safe function of valves been properly installed?         Has potential for interaction with existing controls been reviewed and addressed?         Are unnecessary alarms avoided?         Are undomatic valves be properly isolated and cleaned for servicing or removal?         Have new instruments and alarms been verified?         Have new instruments and alarms been verified?         Have new cloard or interlocks and plarms been verified?         Have new instruments and alarms been verified?         Have new instruments and alarms been verified?         Have the actuator air supplies been valved in?         Have the actuator air s   |
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| Control           | <ul> <li>AND</li> <li>(R01)</li> <li>(R02)</li> <li>(R03)</li> <li>ookup</li> <li>(R04)</li> <li>(R05)</li> <li>(R06)</li> <li>(R07)</li> <li>(R08)</li> <li>(R09)</li> <li>(R09)</li> <li>(R01)</li> <li>(R08)</li> <li>(R09)</li> <li>(R01)</li> <li>(C01)</li> <li>(C02)</li> <li>(C03)</li> <li>(C04)</li> <li>(C07)</li> <li>e mai</li> <li>(C08)</li> <li>(C07)</li> <li>(E04)</li> <li>(E05)</li> <li>(E06)</li> </ul>   | MECHANICAL EQUIPMENT CONSIDERATIONS         Have special precautions for safe operation been adequately specified?         If new lubricants or buffer fluids have been intraduced, have MSDSs been provided?         Has tubing on complex seal flush arrangements been color-coded or otherwise marked to ensure other maintenance?         Have adequate equipment guards been installed?         Do adequate provisions exist for cleanup, isolation, and lockout of equipment to perform maintenance?         Have inspection, test, and preventive maintenance provisions been made?         Are capacifies of lifting equipment, floors, and hoits clearly displayed and visible to the operator?         Has the proper rotation of equipment been assured?         Is the drive unit grounded?         Have the lubricants and seal fluids been properly charged? <b>CONSIDERATIONS</b> Has the fail-safe function of valves been properly installed?         Has provided where necessary?         Are unnecessary alarms avoided?         Are quards provided to prevent accidental tripping of switches?         Can automatic valves be properly isolated and cleaned for servicing or removal?         Has the operation of interlocks and alarms been verified?         Have new instruments and alarms been verified?         Have new instruments and electrical switchgear been properly labeled?         Can electrical equipment be isolated asfely for repair work?         Do lockout provis  |
| Control           | <ul> <li>AND</li> <li>(R01)</li> <li>(R02)</li> <li>(R03)</li> <li>ookupp</li> <li>(R04)</li> <li>(R05)</li> <li>(R06)</li> <li>(R07)</li> <li>(R08)</li> <li>(R09)</li> <li>(R07)</li> <li>(R08)</li> <li>(R09)</li> <li>(R07)</li> <li>(R08)</li> <li>(R09)</li> <li>(R07)</li> <li>(R08)</li> <li>(</li></ul>  | MECHANICAL EQUIPMENT CONSIDERATIONS Have special precautions for safe operation been adequately specified? If new lubricants or buffer fluids have been introduced, have MSDSs been provided? Has tubing on complex seal flush arrangements been color-coded or otherwise marked to ensure offer maintenance? Have adequate equipment guards been installed? Do adequate provisions exist for cleanup, isolation, and lockout of equipment to perform maintenance? Have integration dequipment, floors, and hoits clearly displayed and visible to the operator? Has the proper rotation of equipment been assured? Is the drive unit grounded? Have hubricants and seal fluids been properly charged? Mechanication of interaction with existing controls been reviewed and addressed? Are guards provided to prevent accidental tripping of switches? Can automatic valves be properly isolated and cleaned for servicing or removal? Have the operation of interlocks and alarms been verified? Have the operation of interlocks and alarms been verified? Have the operation of interlocks and alarms been verified? Have the operation of interlocks and alarms been verified? Have the operation of all control loops been verified? Have the operation of all control loops been verified? Have the operation of all control loops been verified? Have the operation of all control loops been verified? Have start/stop switches and electrical switchgear been properly labeled? Can electrical equipment be isolated safely for repair work? Do lockout provisions exist both at the switchgear and at the start/stop switch? Have electrical equipment properly scaled? Have electrical protective relays and safety devices been calibrated? Have electrical equipment been properly protected from corrosion?  |
| Control           | <ul> <li>AND</li> <li>(R01)</li> <li>(R02)</li> <li>(R03)</li> <li>ookupp</li> <li>(R04)</li> <li>(R05)</li> <li>(R06)</li> <li>(R07)</li> <li>(R08)</li> <li>(R09)</li> <li>(R07)</li> <li>(R08)</li> <li>(R09)</li> <li>(R07)</li> <li>(R08)</li> <li>(R07)</li> <li>(E04)</li> </ul>  | MECHANICAL EQUIPMENT CONSIDERATIONS Have special precautions for safe operation been adequately specified? If new lubricants or buffer fluids have been introduced, have MSDSs been provided? Has tubing on complex seal flush arrangements been color-coded or otherwise marked to ensure after maintenance? Have adequate equipment guards been installed? Do adequate provisions exist for cleanup, isolation, and lockout of equipment to perform maintenance? Have inspection, test, and preventive maintenance provisions been made? Are capacities of lifting equipment, floors, and hoists clearly displayed and visible to the operator? Has the proper rotation of equipment been assured? Is the drive unit grounded? Has potential for interaction with existing controls been reviewed and addressed? Are alarms provided where necessary? Are unnecessary downers and alarms been identified and designated as such in the inspection, test, and ntenance program? Has the operation of interlocks and alarms been verified? Have the actuator air supplies been valved in? Have the operation of all control loops been verified? Have the operation of all control loops been verified? Have the operation of all control loops been verified? Have the actuator air supplies been valved in? Have electrical equipment be isolated safely for repair work? Do lockout provisions exist both at the switchgear and at the start/stop switch? Have electrical equipment bein properly protected from corrosion? Have electrical interlocks been properly protected from corrosion? Have electrical interlocks been properly protected from corrosion? Have electrical interlocks been properly protected from corrosion? Have electrical equipment bein been properly protected from corrosion? Have electrical inte |
| Control           | <ul> <li>AND</li> <li>(R01)</li> <li>(R02)</li> <li>(R03)</li> <li>ookupp</li> <li>(R04)</li> <li>(R05)</li> <li>(R06)</li> <li>(R07)</li> <li>(R08)</li> <li>(R09)</li> <li>(R07)</li> <li>(R08)</li> <li>(R09)</li> <li>(R07)</li> <li>(R08)</li> <li>(R07)</li> <li>(E04)</li> </ul>  | MECHANICAL EQUIPMENT CONSIDERATIONS Have special precautions for safe operation been adequately specified? If new lubricants or buffer fluids have been introduced, have MSDSs been provided? Has tubing on complex seal flush arrangements been color-coded or otherwise marked to ensure offer maintenance? Have adequate equipment guards been installed? Do adequate provisions exist for cleanup, isolation, and lockout of equipment to perform maintenance? Have integration dequipment, floors, and holtss clearly displayed and visible to the operator? Has the proper rotation of equipment been assured? Is the drive unit grounded? Have hubricants and seal fluids been properly charged? Mechanication of interaction with existing controls been reviewed and addressed? Are guards provided where necessary? Are unacessary alarms avoided? Have new instruments and alarms been verified? Have the operation of interlocks and alarms been verified? Have the operation of interlocks and alarms been verified? Have the operation of interlocks and alarms been verified? Have the operation of interlocks and alarms been verified? Have the operation of all control loops been verified? Have the operation of all control loops been verified? Have the operation of all control loops been verified? Have the operation of all control loops been verified? Have start/stop switches and electrical switchgear been properly labeled? Can electrical equipment be isolated safely for repair work? Do lockout provisions exist both at the switchgear and at the start/stop switch? Have electrical equipment be isolated safely for repair work? Have the electrical protective relays and safety devices been calibrated? Have electrical equipment been properly protected from corrosion?   |



- (E10) Have electrical drawings been completed to reflect "as installed" condition?
- (E11) Have electrical equipment manuals been appropriately filed?
- (E12) Have electrical guards been installed?
- (E13) Are indicator lights operating properly?
- (E14) Have electrical test results been reviewed and approved?
- (E15) Has electrical heat tracing been properly labeled? (E16) Is all electrical equipment consistent with electrical classification documentation?

#### PERSONNEL SAFETY/HEALTH AND FIRE PROTECTION CONSIDERATIONS

(S01) Has adequate safety equipment (e.g., fire extinguishers, eye baths, safety showers, Scott Air Paks, alarm boxes) been provided and located where needed?

- \_\_\_\_ (\$02) Is unobstructed access to safety and fire protection equipment provided?
- \_ (\$03) Has potential for exposure to high noise levels been adequately addressed?
- \_\_\_\_ (S04) Is lighting adequate?
  - (\$05) Do walkways and ladders provide safe access at all levels?
  - (S06) Do all ladders have gates or chains across opening?
     (S07) Are walking and working surfaces level, properly secured, and providing adequate traction?
- (\$08) Have elevated work requirements been met?
- (\$09) Is the work area adequately ventilated?
  - (\$10) Are process sight glasses, flow indicators, gauges, etc., properly armored?
  - (S11) Do signs adequately identify work area hazards and provide appropriate instruction?
- \_\_\_\_ (\$12) Are exits and egress routes clearly identified?
  - (\$13) Is the physical layout acceptable in regard to:
    - Height of equipment, accessibility, and lifting? All "hot" surfaces being covered?
      - Tank legs being fire-proofed?
  - \_ (\$14) Are MSDSs available at the locations where the chemicals will be handled?
- [\$15] Has the HAZCOM program been updated to reflect changes in chemicals handled?
- (\$16) Have vessels been properly labeled?
- (\$17) Have proper handling and storage facilities been provided for all new chemicals?
- (\$18) Has the job site been properly cleaned up?
- (\$19) Have provisions been made to minimize potential for personnel exposure during cleanup, preparation
- for maintenance, and maintenance work (field and shop)?

#### WASTE STREAM AND ENVIRONMENTAL IMPACT CONSIDERATIONS

|           | (W01)     | Are diking, draining, and curbing adequate?  |
|-----------|-----------|--|
|           | (W02)     | Have adequate provisions been made for disposal of all wastes (i.e., drums, bags, filter elements, |
| liquid re | esidues)? |  |
|           | (W03)     | Will runoff rainwater be adequately contained if it can become chemically contaminated?            |
|           | (W04)     | Are adequate provisions made for drum or other portable container handling?                        |
|           | (W05)     | Are sewers in the area properly identified as "clean" or "process" sewers?                         |
|           | (W06)     | Are sewer maps up to date?   |
|           | (W07)     | Have diking isolation valves been closed?  |

#### DOCUMENTATION AND TRAINING CONSIDERATIONS

- (D01)
   Has a new or revised procedure been provided and approved if required?

   (D02)
   Have special procedures such as sampling methods, equipment lubrication, etc., been provided?

   (D03)
   Have procedures and operator training been checked to ensure that they contain adequate

   provisions for health exposure control; unit startup, recycle, or hold modes; unit shutdown; and component failure and
- emergency response activities?
- (D04) Have production, maintenance, hourly, and supervisory personnel been properly trained in the revisions?
- (D05) Have training and certification materials been updated for production and maintenance? (D06) Have emergency procedures been reviewed and revised as appropriate? Have required approvals been obtained?
  - (D07) Have unit safety equipment checklists been updated to reflect required checks of new or revised
- (D08)
   Has the unit alarm listing been updated to reflect additions or deletions of alarms?

   (D09)
   Has the unit safety relief device checklist been updated to reflect additions or deletions?

   (D10)
   Have special procedures for commissioning or first-time startup been provided and reviewed, if required?

   (D11)
   Has this change been adequately communicated to adjacent units or other affected groups?

   (D12)
   Has the plant plot plan been updated?
  - (D13) Have process flow diagrams (PFDs) and P&IDs been updated?
  - (D14) Have the training equipment needs been considered and purchased for this project? (D15) Have the production and maintenance training materials been forwarded to unit personnel and
- properly filed? (D16) Have appropriate manuals or programs been updated?
  - (D17) Has vendor literature on equipment been filed properly in maintenance and production areas?
     (D18) Has the training been completed, documented, and input into the training records system?

#### OTHER CONSIDERATIONS

equipment?

| <br>(O01) | Does equipment layout provide safe access for production and maintenance?                         |
|-----------|---|
| <br>(002) | Are vessels, piping, instruments, and other components adequately supported?                      |
| <br>(O03) | Are appropriate materials of construction used for compatibility/corrosion?                       |
| <br>(O04) | Has the potential impact of the change on unchanged facilities been adequately addressed?         |
| <br>(O05) | Have adequate provisions been made for technical or supervisory support during initial operation? |
| <br>(006) | Have critical spare parts been obtained?  |
| <br>(006) | Have critical spare parts been obtained?  |







#### Change/ Revision Log

| #  | Description of Change  |
|----|--|
| 1. | Amended: Activity-based Event Classification.  |
| 2. | Amended: Formation, constitution and eligibility criteria.   |
| 3. | Added: Swiss-Cheese/ Bowtie Diagram may be drawn for accident causation to illustrate layers of defense between hazards and accidents.               |
|    |  |
| 4. | Added: HSEQ Department shall develop a Checklist against the recommendations scribed in the IIR and review the compliance status on guarterly basis. |
| 5. | Added: The lessons learned from the incident and the description of associated dangers shall be communicated through Safety Alert.                   |

#### Associated Documents Approval & Issue

| Related Document/ Record  | Initiated by               | Reviewed by                      | Checked/ Verified /<br>Approved by |
|---|----------------------------|----------------------------------|------------------------------------|
| OGF – HSE – 046<br>Preliminary Incident Report (PIR)                      | Any Employee               | Location IC<br>Location HSE Rep. | Location IC                        |
| OGF – HSE – 046A<br>Incident Investigation Report (IIR)                   | Investigation<br>Committee | Investigation<br>Committee       | Investigation<br>Committee         |
| OGF – HSE – 049<br>Register of Occupational Illnesses and<br>Injuries     | Location Medical<br>Rep.   | Location Medical<br>Rep.         | Location Medical<br>Rep.           |
| OGF – HSE – 050<br>Employee's Workplace Exposure &<br>Health (WEH) Record | Location Medical<br>Rep.   | Location Medical<br>Rep.         | Location Medical<br>Rep.           |





# 9.3.1 Incident Reporting

- First-hand information of an incident shall be transmitted by Location IC to all concerned at Head Office within 01 hour of the incident through available communication channels like telephonically, cellular messaging, email, etc.
- Location IC shall submit Preliminary Incident Report (PIR) on the prescribed format to HSEQ Department and concerned HOD at Head Office on immediate basis but not later than 12 hours.
- Location IC shall give severity to the incident in the Preliminary Incident Report (PIR) from the table provided in the overleaf of PIR template.

# 9.3.1.1 Classifying and Registering Injuries

- When an incident occurs, specific details about what happened and how it happened shall be logged in the Register of Occupational Illnesses and Injuries as follows:
  - Identify the employee involved.
  - Identify when and where the case occurred.
  - Describe the case.
  - Classify the seriousness of the case by recording the most serious outcome associated with the case, Death being the most serious and Other recordable cases being the least serious
  - Identify whether the case is an injury or illness. If the case is an injury, check the injury category. If the case is an illness, check the appropriate illness category.
- An injury or illness shall be considered work-related if an event or exposure in the work environment caused or contributed to the condition or significantly aggravated a preexisting condition. Those work-related injuries and illnesses shall be logged that result in death, loss of consciousness, days away from work, restricted work activity or job transfer, or medical treatment beyond first aid.
- Location Medical Rep. shall use Register of Occupational Illnesses and Injuries to classify work-related injuries and illnesses (in case there is some confusion, Field HSE Rep may be consulted) and note the extent and severity of each case as follows:

**First Aid Case:** Work related injuries or illnesses that involve a single treatment of minor bruises, cuts, burns, scratches etc. and not requiring medical care of the level to take the patient to the Hospital. This includes injuries / illnesses that require minor treatment, e.g. any one-time treatment, cleansing, application of bandages / band-aids, treatment of minor scratches, cuts, burns, splinters, etc.

**Medical Treatment Case (MTC):** An injury severe enough to require treatment by a medical practitioner (a physician or nurse), but does not cause the worker to miss any work.

**Restricted Workday Case (RWC):** A RWC is a work related injury or illness which results in the OGDCL's or contractor's workforce member being unable; (1) to perform one or more routine duties, or (2) to work the full day on, or the next calendar day after the day of injury/illness. A RWC occurs when the injured person is temporarily assigned to do other, less strenuous work (than the normal job) e.g. an injured maintenance technician doing light office work. This also includes situations where the worker does perform his routine duties but for less period of time than normal shift timings because of restriction of work.

Lost Time Injury (LTI): A work related injury or illness which results in the OGDCL's or contractor's workforce member declared medically unfit to attend duty on the next calendar day (24 hrs) after the day of injury. The criteria "24 hours" include rest days, weekend days, scheduled holidays, public holidays or subsequent days after ceasing employment; However, if medical practitioner declares that the injured person is fit to attend office within 24 hours, then the injury shall not be LTI.

**Permanent Partial Disability (PPD):** Any work related injury or illness which results in complete loss, or permanent loss of use, of any part(s) of the body or any permanent impairment of function or parts of body, regardless of any pre-existing disability of the injured member of impaired body function. A PPD is not related to the ability to perform normal work, e.g. it is classified as a PPD if he has lost a finger, toe, arm, limb, etc. but (upon recovery) is still able to do his normal work or any other work that permits for the partial disability.





**Permanent Total Disability (PTD):** Any work-related injury or illness, which permanently incapacitates an employee from doing any work and results in termination of employment.

**Fatality:** Death of OGDCL's or contractor's workforce member caused by a work related incident, regardless of the time intervening between injury and death.

- In addition, Employee's Workplace Exposure & Health (WEH) Record shall be maintained by the Location Medical Rep. as well.
- After recovering from an illness/ injury of duration 14 or more days, an employee shall be required to undergo Health & Fitness Evaluation by Medical Services Rep. who may also seek the opinion of relevant specialist(s) whenever necessary. Information pertaining to an individual's work environment, concentration/ level of health hazard and individual's exposure shall be provided by HSE Rep.
- Based on Health & Fitness Evaluation, Medical Services Rep. shall recommend whether or not the employee can resume his/ her normal duty or would require more time to recover. There may be some instances where light work/ restricted job is recommended for a specified time period. Return to Work Instructions shall be issued accordingly specifying recommendations regarding the actions required by the Line Management.
- Based on the assessment, recommendations shall be communicated to the employee's Line Manager/ HOD who will then decide to accommodate/ assign appropriate job to the employee and, if he cannot do it, will refer the case to HR Sections again for placement in some other area.

## 9.3.2 Activity-based Event Classification

**Controlled Activities:** This is an activity in a work environment (as a condition of employment i.e. physical location, equipment, material or vehicle) related to <u>OGDCL workforce member</u> where OGDCL can set HSE policies, standards and procedures (PSP) and directly supervise and enforce its application. Incidents arising from controlled activities are reported, investigated and tracked.

| Scenario/ Example   | Included in<br>HSE Performance Measures               |  |  |
|---|---|--|--|
|   | OGDCL   | Contractor   |  |
| An incident or illness involves signs or symptoms that result solely from a work-related event or exposure (performing job or driving company-<br>owned vehicle) or caused by inhalation, absorption, ingestion or direct contact with workplace hazard(s) or by ingesting food contaminated by workplace contaminants, or gets food poisoning from food supplied by the company. | Yes   | No   |  |
| Incident arising from the hired bowsers/ carriage services/ service-<br>company/ contractor/ sub-contractor crew performing job or driving<br>vehicles under contractual obligation INSIDE OGDCL site boundaries.   | Yes, where<br>OGDCL<br>employee/<br>asset is affected | Yes  |  |
| An incident arising while traveling to or from fixed or temporary residence<br>to or from fixed or temporary workplace in either company's-owned,<br>company-hired or personal vehicle INSIDE OGDCL site boundaries.  | Yes, where<br>OGDCL<br>employee/<br>asset is affected | <b>Yes</b> , where<br>hired vehicle is<br>involved |  |

**Monitored Activities:** This is an activity where OGDCL can influence but cannot set HSE policies, standards and procedures (PSP) and cannot directly supervise and enforce its application. Incidents arising from monitored activities are reported, investigated (where possible) and tracked.

| Scenario/ Example   | Included in<br>HSE Performance Measures |  |  |
|---|---|--|--|
|   | OGDCL                                   | Contractor                                 |  |
| Outsourced / hired company's seismic and drilling crew performing job or driving vehicle.   | No                                      | Yes  |  |
| Incidents arising from the hired bowsers/ carriage services/ service-<br>company/ contractor/ sub-contractor crew performing job or driving<br>vehicles under contractual obligation OUTSIDE OGDCL site boundaries.   | No                                      | Yes  |  |
| An incident arising while traveling to or from fixed or temporary residence<br>to or from fixed or temporary workplace in either company's-owned,<br>company-hired or personal vehicle OUTSIDE OGDCL site boundaries.   | No                                      | Yes, where<br>hired vehicle is<br>involved |  |
| An injury or illness involves signs or symptoms that surface at work but<br>result solely from a non-work-related event/ exposure outside the work<br>environment like voluntary participation in a wellness program or in a<br>medical, fitness, or recreational activity; eating, drinking, or preparing<br>food or drink for personal consumption; or personal grooming, self-<br>medication for a non-work related condition, or is intentionally self-<br>inflicted. | No                                      | No   |  |





**Uncontrolled Activities:** If an activity is not controlled or monitored, it is an uncontrolled activity. This is an activity where OGDCL does not set or influence HSE policies, standards and procedures (PSP) and does not supervise HSE performance. Incidents arising from uncontrolled activities are neither reported, investigated or tracked; although these incidents should be assessed for potential learning that could be applied within OGDCL. Examples of uncontrolled activities include:

- Activities in OGDCL's non-operated Joint Venture Partner's field by its own or contractors workforce members
- Service company, contractor or sub-contractor crew performing job or driving vehicles as per contractual obligation outside OGDCL site boundaries

Note-1:

A work related injury or illness incurred to individuals of following categories working / visiting OGDCL site and declared medically unfit to attend duty on the next calendar day shall not be considered as OGDCL's lost time:

| 🕈 Hired driver | + Visitor                     | $\Phi$   | Third party auditor | $\oplus$ Supplier  |
|----------------|-------------------------------|----------|---------------------|--------------------|
| Customer       | $\Phi$ Service companies crew | $\oplus$ | Contractor crew     | $\oplus$ Regulator |

Incident caused to above categories shall be reported and investigated keeping in view the level and potential of incident and shall be considered in the HSE Performance only if the root cause is operational control or equipment failure but not due to individual's mistake.

Note-2:

For further clarification, HSEQ Department Head Office may be consulted.

## 9.3.3 Constitution and Eligibility Criteria of Investigation Committee

- The investigation should be led by a person independent of the activities being investigated.
- Incident Investigation Committee for the Significant Incidents shall comprise of:
   Investigation Committee Chairman
  - Investigation Committee Member-I (Operation)
  - Investigation Committee Member-II (HSE/ HR)
  - Investigation Committee Member-III (Optional; Workers' (Staff) Representative)
- The formation, constitution and eligibility criteria of the Investigation Committee is explained below:

|                     |                        | Eligibility                  |                              |                                  |  |  |  |
|---------------------|------------------------|------------------------------|------------------------------|----------------------------------|--|--|--|
| Severity Level      | Committee Appointed By | <u>Committee</u>             | <u>Committee</u>             | <u>Committee</u>                 |  |  |  |
|                     |                        | <u>Chairman</u>              | <u>Member-I</u>              | <u>Member-II</u>                 |  |  |  |
| Catastrophic<br>(5) | MD/ CEO                | Executive Director           | GM Operations                | GM HSE                           |  |  |  |
| Critical<br>(4)     | MD/ CEO/ COO           | Executive Director           | GM/ Manager<br>Operations    | GM/ Manager HSE                  |  |  |  |
| Major<br>(3)        | Executive Director     | GM HSE                       | Manager/ Chief<br>Operations | Manager/ Chief HR<br>Directorate |  |  |  |
| Marginal<br>(2)     | GM HSE                 | Manager/ Chief<br>Operations | Medical/<br>Operations Rep.  | HSE Rep.                         |  |  |  |
| Negligible<br>(1)   | Location IC            | Section IC                   | Medical/<br>Operations Rep.  | HSE Rep.                         |  |  |  |

- Investigation Committee members must successfully complete formal training on Incident Investigation.
- Investigation Committee shall formulate the investigation report on a prescribed format attached with this procedure titled Incident Investigation Report (IIR).

# 9.3.4 Investigation Process

## 9.3.4.1 Planning

- The investigation Committee should conduct formal planning prior to collecting data and interviewing personnel. The following provide an overview of activities, but not limited to, that needs to be conducted:
  - The planning stage may normally commence with a presentation from the Location Management giving an overview of the incident sequence and operation of the site. This presentation is not to be used to draw preliminary conclusions but is used only to familiarize the investigation Committee with the operations and the event sequence.
  - A site visit by the investigation Committee should be conducted before the information collection begins.
  - Physical evidence should be collected, protected, preserved, evaluated and recorded to ultimately determine how and why failures occurred.





- Evidence should be documented (sketched, mapped, photographed, video), preserved and secured by the investigating Committee.
- Prior to the removal of any evidence, the exact location and orientation must be recorded or referenced to the incident location.
- + If the scene of incident is declared a crime scene, no evidence can be removed.
- Facts and data gathering should be initiated as soon as possible after an incident to limit the information "decay" with time.

# 9.3.4.2 Interviewing

- Those personnel directly involved with the incident, including contractors and temporary staff, should be interviewed.
- The Investigation Committee shall develop a standard set of interview questions and determine the most appropriate means of documenting interviews.
- The Investigation Committee may adopt the 5W1H technique (i.e. Who; What; When; Where; Why and How type questions) during investigation process.

# 9.3.4.3 Establishing Events Timeline

- Identify the main incident event. This should be a single line statement usually describing the point in time when the incident occurred.
- Progress backward in time to identify the pre-incident sequence of subevents from the information collected.
- Progress forward in time from the incident to identify the post-incident subevent sequence.
- For each sub-event, detail of relevant conditions at the time of that event to be noted.
- Each sub-event and condition to be discretely numbered so that the Timeline can be reconstructed.
- Events that require further investigation should be clearly marked so that the relevant information be acquired.

# 9.3.4.4 Identify Failed / Missing Barrier(s)

- Swiss-Cheese/ Bowtie Diagram may be drawn for accident causation to illustrate layers of defense between hazards and accidents.
- For any incident to occur, multiple barriers may have weakened or failed. Investigation Committee should determine why the barriers weakened or failed by assessing following Comprehensive List of Causes (CLCs):

# 9.3.4.4.1 Active Failures (Primary Surface Causes)

- Active failure is a factor which directly caused the incident. It is also called Primary Surface Cause of the Incident.
- An active failure is an element of unsafe or unsatisfactory behavior or condition prior to an incident event which is significant in initiating the event.
- Investigation Committee should determine why the active failure occurred and linking the replies with the other evidence.
- Active failures (Actions and Conditions) can take a variety of forms and Investigation Committee shall identify the pertinent failures form the chart mentioned in the Incident Investigation Report (IIR) template.

# 9.3.4.4.2 Preconditions (Contributory Causes)

- Preconditions are those conditions under which work is undertaken and that directly influence human or equipment performance.
- These are also sometimes mentioned as Contributory Cause which directly contributes to Active Failure.
- For each Active Failure, there can be a multiple number of Preconditions (Contributory Causes) and Investigation Committee shall identify the pertinent failures form the chart mentioned in the Incident Investigation

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**Report (IIR)** template. (Contributory Causes are assigned distinct color scheme to be linked with Design Root Causes)

# 9.3.4.4.3 Latent Failures (Design Root Causes)

- Latent Failures are HSE Management System failures which led to the preconditions of the incident. They are also mentioned as Design Root Causes and often ascribed to Elements of Management Systems or Elements of Performance Standards.
- Latent Failures (Design Root Causes) are linked with Preconditions (Contributory Causes) using a distinct color scheme as visible from the list mentioned below:



 Investigation Committee shall identify and elaborate the pertinent failures, gaps or deviations as design root causes in the Incident Investigation Report (IIR).

## 9.3.4.5 Findings and Report Writing

- Assessment of all failed & missing barriers i.e. active failures (primary surface causes), preconditions (contributory causes) and latent failures (design root causes) shall be correlated and a comprehensive root cause analysis shall be summarized as findings.
- Immediate corrective measures as well as long-term corrective & preventive actions shall be determined along with timeframe.
- Standardized Incident Investigation Report (IIR) format shall be used for all investigations.

## 9.3.4.6 Close Out of Corrective & Preventive Actions

- Concerned HOD(s) shall be responsible to ensure that corrective and preventive actions are implemented as per prescribed timeframe.
- HSEQ Department shall develop a Checklist against the recommendations scribed in the IIR and review the compliance status on quarterly basis.
- Subsequently based upon satisfactory follow-ups on the effectiveness of actions taken, the Investigation Report shall be closed out by HOD, HSEQ Department.

## 9.3.4.7 Communication of Lessons Learned

- Investigation Report shall be retained as evidence of type / nature of the incidents that have occurred and the results of corrective & preventive actions taken, including their effectiveness.
- The lessons learned from the incident and the description of associated dangers shall be communicated through Safety Alert across the organization and with relevant stakeholders as well and it shall be encouraged that the Recipients of Safety Alert to share them further within their coworkers.







Oil & Gas Development Company Limited PRELIMINARY INCIDENT REPORT

(Must be reported on the same day to HSEQ Department OGDCL Head Office Islamabad) [Fax.: 051-2623041; Email: HSEQReports@ogdcl.com]

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| PART I: Gen  | eral                               |                                  |                   |                         |           |   |   |  | Activity                              | -based Event Cla          | assification      |                                       |                     |
|--|------------------------------------|----------------------------------|-------------------|-------------------------|-----------|---|---|--|---------------------------------------|---------------------------|-------------------|---------------------------------------|---------------------|
| Date:<br>Time:<br>Activity:<br>Area:<br>Location/<br>Reported  |                                    |                                  |                   |                         |           |   | ork-relat<br>on-work<br>GDCL cre<br>ontractor<br>hird party | r <u>elated</u><br><u>w</u><br><u>crew</u> | □ <u>Ou</u>                           | thin OGDC<br>tside OGDC   | <u>CL site bo</u> | <u>undary</u>                         |                     |
|  |                                    |                                  |                   |                         |           |   |   |  |                                       | □4 □<br>ssign Severity to |                   | 22                                    | □ 1<br>Matrix       |
| PART II: Inci<br>Summary:  | dent/Noncon                        | formance / De                    | viation:          |                         |           |   |   |  | n on | *******                   |                   | an a |                     |
|  |                                    |                                  |                   |                         |           |   |   |  |                                       |                           | [                 |                                       |                     |
| Fire   | Gas Leakage                        | Oil/<br>Chemical Spill           |                   |                         |           | ing<br>ect  | Struck B  | / CONT                                     | nfined<br>pace                        | Explosive<br>Blast        | Equipi<br>Safegua |                                       | Fall from<br>Height |
| Description:   |                                    |                                  |                   |                         |           |   |   |  |                                       |                           |                   |                                       |                     |
| The second s | mmary of Cons<br>Damage            | Environment                      | Damago            |                         | Human D   | 20020   | 0   |  | Dro                                   | duction Loss              | 1                 |                                       |                     |
|  | Damage<br>antify)                  | Quanti                           |                   | Injury(ies              |           | amag  | e<br>Fatality(ies   | )  |                                       | Quantify)                 | Re                | putation                              | Damage              |
|  |                                    |                                  |                   |                         |           |   |   |  |                                       |                           |                   |                                       |                     |
|  |                                    |                                  |                   |                         |           |   |   |  |                                       |                           |                   |                                       |                     |
| 1.   |                                    |                                  |                   |                         |           | 1   |   |  |                                       |                           |                   |                                       |                     |
| 2.   |                                    |                                  |                   |                         |           |   |   |  |                                       |                           |                   |                                       |                     |
|  | me of Injured/ F                   |                                  | Designation       | Employi                 | nent No   |   | DOB   |  |                                       | Section/Deptt.            |                   | S                                     | tatus*              |
|  | ontractual/ Wor<br>ntributing Suri |                                  | e/ Contractor/ OI | her                     |           |   |   |  |                                       |                           |                   |                                       |                     |
|  |                                    | Unsafe Co                        | ndition           |                         |           |   |   |  |                                       | afe Act/Behavio           | r                 |                                       |                     |
|  | roper HSE Equip<br>roper HSE Docu  |                                  |                   |                         |           |   | Operating<br>Horseplay                                      | without A                                  | uthority                              |                           |                   |                                       |                     |
| D Poo  | r Illumination                     |                                  |                   |                         |           |   | Over-spee   |  |                                       |                           |                   |                                       |                     |
|  | roper / Incompl                    |                                  |                   |                         |           |   | Overriding  |  |                                       | - F                       |                   |                                       |                     |
|  | afe Design of Ne                   | ecessary Protecti<br>Instruction | on Equipment      |                         |           | <ul> <li>Not Wearing Proper Protection Equipment</li> <li>III Maintenance of Tools</li> </ul> |   |  |                                       |                           |                   |                                       |                     |
| D Poo  | r / Inadequate (                   | Operating Condit                 | ons               |                         |           | Disobeying Instructions / Not Following SOP   |   |  |                                       |                           |                   |                                       |                     |
|  | lequate Warnin<br>r Housekeeping   |                                  |                   |                         |           | Wrong Orders of Supervisor  |   |  |                                       |                           |                   |                                       |                     |
|  | ective Tool                        |                                  |                   |                         |           | Too Much Occupied/Over-worked/Fatigue     Lack of Skill / Knowledge of Worker(s)              |   |  |                                       |                           |                   |                                       |                     |
|  | pery Surface                       | 5 mm                             |                   |                         |           |   | Unsafe Act  |  |                                       | 26                        |                   |                                       |                     |
|  | Environmental<br>Other(s)          | Conditions                       |                   |                         |           |   | Unsafe Act<br>Working in                                    |  |                                       | )<br>Conditions           |                   |                                       |                     |
|  |                                    |                                  |                   |                         |           |   | Any Other   |  | ronnenta                              |                           |                   |                                       |                     |
|  |                                    |                                  |                   |                         |           |   |   |  |                                       |                           |                   |                                       |                     |
| PART V: Imr  | nediate Cautic                     | ns Taken On Af                   | fected Area/ Inc  | ident Site?             |           |   |   |  |                                       |                           |                   |                                       |                     |
|  |                                    | □<br>                            |                   | ]<br>(                  |           |   |   |  | a. 16. 7                              |                           | -1                |                                       |                     |
| Conce<br>informed/   |                                    | Injured/ casualti<br>removed     |                   | ricaded &<br>ign posted | First aid | provi   |   | dmin & I<br>teams inf                      |                                       | Hazards cont<br>controlle |                   | Energy                                | isolated            |
|  |                                    |                                  |                   |                         |           |   |   |  |                                       |                           |                   |                                       |                     |
| PART VI: Re  | gulatory Depa                      | rtment/ Concer                   | ned Intimated?    |                         |           |   |   |  |                                       |                           |                   |                                       |                     |
|  |                                    |                                  |                   | 1                       |           |   |   |  | Notes:                                |                           |                   |                                       |                     |
| Familie  | s of Victims                       | CIM                              | EPA               |                         | PNRA      |   | Police  | 2  |                                       |                           |                   |                                       |                     |
|  |                                    |                                  |                   |                         |           |   |   |  |                                       |                           |                   |                                       |                     |
|  |                                    |                                  |                   |                         |           |   |   | Signatur<br>Reporte                        | e & Date:<br>1 Bv                     |                           |                   |                                       |                     |
|  |                                    |                                  |                   |                         |           |   |   | reporte                                    |                                       |                           |                   |                                       |                     |







Oil & Gas Development Company Limited PRELIMINARY INCIDENT REPORT

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#### Severity Matrix

| Actual Severity     | Potential Impact   |  |                               |                                  |  |  |  |  |  |  |  |
|---------------------|--|--|-------------------------------|----------------------------------|--|--|--|--|--|--|--|
| Actual Severity     | Human  | Environment  | Asset / Financial             | Reputation                       |  |  |  |  |  |  |  |
| Catastrophic<br>(5) | Multiple Fatalities  | Massive Effect<br>Persistent Severe Environmental Damage or Severe<br>Nuisance extending over a large area of commercial,<br>communal or recreation use. Continuous excursions<br>beyond allowable or regulatory limits. | Loss of > 10 Million USD      | International Concern            |  |  |  |  |  |  |  |
| Critical<br>(4)     | Single Fatality  | Major Effect<br>Severe environmental damage; the company is required<br>to take Extensive measures to restore the damaged<br>environment.<br>Intermittent excursions beyond allowable or regulatory<br>limits.           | Loss of 2 – 10 Million USD    | National Concern                 |  |  |  |  |  |  |  |
| Major<br>(3)        | Multiple Injury Cases esp.<br>Lost Time Injury(ies)              | Local Effect<br>Limited Discharges affecting the neighborhood or<br>damaging local environment.<br>Excursions beyond allowable or regulatory limits.   | Loss of 0.025 – 2 Million USD | Provincial / Regional<br>Concern |  |  |  |  |  |  |  |
| Marginal<br>(2)     | Medical Treatment<br>Case(s) / Restricted<br>Workday Injury(ies) | Minor Effect<br>Discharge or Contamination with no lasting effect. Rare<br>excursions beyond allowable or regulatory limits.   | Loss up to 0.025 Million USD  | Local Concern                    |  |  |  |  |  |  |  |
| Negligible<br>(1)   | Near Miss/ Hit   | Slight Effect<br>Slight Damage within the premises of the facility   | Nil                           | Awareness,<br>No Concern         |  |  |  |  |  |  |  |





# INCIDENT INVESTIGATION REPORT TEMPLATE

< Mention Title of Incident Here >





#### **INCIDENT INVESTIGATION REPORT (IIR)**

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<u>OGF - HSE - 046A(01)</u>

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#### 1. CONSTITUTION OF INCIDENT INVESTIGATION COMMITTEE

Ref. Section 1.3 of Incident Investigation Procedure.







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#### 2. SUMMARY OF INCIDENT

- ✤ DATE, TIME, AND SPECIFIC LOCATION OF INCIDENT
- NAMES, JOB TITLES, AND EMPLOYEES / CONTRACTORS INVOLVED AND IMMEDIATE SUPERVISOR(S)
- ✤ NAMES AND STATEMENTS OF WITNESSES
- ✤ EVENTS LEADING UP TO INCIDENT
- ✤ ENVIRONMENTAL CONDITIONS
- ✤ CIRCUMSTANCES (INCLUDING TASKS, EQUIPMENT, TOOLS, MATERIALS, PPE, ETC.)
- ✤ SPECIFIC INJURIES (INCLUDING PART(S) OF BODY INJURED AND NATURE AND EXTENT OF INJURIES)
- ✤ TYPE OF TREATMENT FOR INJURIES
- ✤ DAMAGE TO ENVIRONMENT, EQUIPMENT, MATERIALS, ETC.
- ✤ FLOWCHARTS / SKETCHES / PICTURES







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| 3.         | FAILED | / MISSING   | BARRIER(S) |
|------------|--------|-------------|------------|
| <b>•</b> . |        | / 101001110 |            |

| SWISS CHEESE DIAGRAM  | BOWTIE DIAGRAM |
|---|----------------|
| For any incident to occur, multiple barriers main<br>Investigation team should determine why the ba |                |
| assessing following Comprehensive List of Causes  |                |
|   |                |
| PROBABLE ACTIVE FAILURES (PRIMARY SURF  | FACE CAUSES)   |

PROBABLE PRECONDITIONS (CONTRIBUTORY CAUSES)

LATENT FAILURES (DESIGN ROOT CAUSES)





**INCIDENT INVESTIGATION REPORT (IIR)** 

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|       |  |       | Actio   | ns    |  |  |  |  |
|-------|--|-------|---|-------|--|--|--|--|
| 1.0   | Following Procedures                           | 2.0 ( | Use of Tools or Equipment                           | 3.0 U | se of Protective Methods                                   | 4.0 Inattention / Lack of<br>Awareness |  |  |
| 1.1.  | Violation by individual                        | 2.1.  | Improper use of equipment                           | 3.1.  | Lack of knowledge of<br>hazards present                    | 4.1.                                   | Improper decision<br>making or lack of<br>judgment |  |
| 1.2.  | Violation by group                             | 2.2.  | Improper use of tools                               | 3.2.  | Personal protective equipment not used                     | 4.2.                                   | Distracted by othe<br>concerns                     |  |
| 1.3.  | Violation by supervisor                        | 2.3.  | Use of defective<br>equipment<br>(aware)            | 3.3.  | Improper use of proper<br>personal protective<br>equipment | 4.3.                                   | Inattention to<br>footing and<br>surroundings      |  |
| 1.4.  | Operation of<br>equipment without<br>authority | 2.4.  | Use of defective tools (aware)                      | 3.4.  | Servicing of energized equipment                           | 4.4.                                   | Horseplay  |  |
| 1.5.  | Improper position or<br>posture for the task   | 2.5.  | Improper placement of tools, equipment or materials | 3.5.  | Equipment of materials not secured                         | 4.5.                                   | Acts of violence                                   |  |
| 1.6.  | Overexertion of<br>physical capability         | 2.6.  | Operation of equipment<br>at<br>improper speed      | 3.6.  | Disabled guards,<br>warning systems or<br>safety devices   | 4.6.                                   | Failure to warn                                    |  |
| 1.7.  | Work or motion at<br>improper speed            | 2.7.  | Servicing of equipment in<br>operation              | 3.7.  | Removal of guards,<br>warning systems or<br>safety devices | 4.7.                                   | Use of drugs or<br>alcohol                         |  |
| 1.8.  | Improper lifting                               | 2.8.  | Other   | 3.8.  | Personal protective equipment not available                | 4.8.                                   | Routine activity without thought                   |  |
| 1.9.  | Improper loading                               |       |   | 3.9.  | Other  | 4.9.                                   | Other  |  |
| 1.10. | Shortcuts                                      |       |   |       |  |  |  |  |
| 1.11. | Other  |       |   |       |  |  |  |  |

### SELECT MOST PROBABLE ACTIVE FAILURES (PRIMARY SURFACE CAUSES)

|                       | Conditions                                  |      |                                    |      |  |                                       |  |  |  |  |  |
|-----------------------|---|------|------------------------------------|------|--|---------------------------------------|--|--|--|--|--|
| 5.0 Protective System |   | 6.   | 0 Tools, Equipment and<br>Vehicles | 7    | .0 Work Exposure To                      | 8.0 Workplace Environment /<br>Layout |  |  |  |  |  |
| 5.1.                  | Inadequate guards or protective devices     | 6.1. | Defective equipment                | 7.1. | Fire or explosion                        | 8.1.                                  | Congestion or<br>restricted motion         |  |  |  |  |
| 5.2.                  | Defective guards or<br>proactive devices    | 6.2. | Inadequate equipment               | 7.2. | Noise                                    | 8.2.                                  | Inadequate or<br>excessive<br>illumination |  |  |  |  |
| 5.3.                  | Inadequate personal<br>protective equipment | 6.3. | Improperly prepared equipment      | 7.3. | Energized electrical<br>systems          | 8.3.                                  | Inadequate<br>ventilation                  |  |  |  |  |
| 5.4.                  | Defective personal<br>protective equipment  | 6.4. | Defective tools                    | 7.4. | Energized systems, other than electrical | 8.4.                                  | Unprotected height                         |  |  |  |  |
| 5.5.                  | Inadequate warning                          | 6.5. | Inadequate tools                   | 7.5. | Radiation                                | 8.5.                                  | Workplace layout                           |  |  |  |  |







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|       | systems                                      |      |                                    |      |                             |      | controls                                |
|-------|--|------|------------------------------------|------|-----------------------------|------|---|
| 5.6.  | Defective warning systems                    | 6.6. | Improperly prepared tools          | 7.6. | Temperature extremes        |      | displays less than<br>adequate          |
| 5.7.  | Inadequate isolation of process or equipment | 6.7. | Defective vehicle                  | 7.7. | Hazardous chemicals         | -    | labels less than<br>adequate            |
| 5.8.  | Inadequate safety<br>devices                 | 6.8. | Inadequate vehicle for the purpose | 7.8. | Mechanical hazards          | -    | locations out of<br>reach or sight      |
| 5.9.  | Defective safety devices                     | 6.9. | Improperly prepared<br>vehicle     | 7.9. | Clutter or debris           | -    | conflicting<br>information<br>presented |
| 5.10. | Other  | 6.10 | Other                              | 7.10 | Storms or acts of nature    | 8.6. | Other                                   |
|       |  |      |                                    | 7.11 | Slippery floors or walkways |      |   |
|       |  |      |                                    | 7.12 | Other                       |      |   |





#### INCIDENT INVESTIGATION REPORT (IIR)

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|       | Personal Factors                               |       |  |       |  |       |   |      |   |      |   |  |
|-------|--|-------|--|-------|--|-------|---|------|---|------|---|--|
| 3     | 9.0 Physical<br>Capability                     |       | 0 Physical<br>Condition                        | 11.   | 0 Mental State                           | ł     | 12.0 Mental Stress                              | 1    | 3.0 Behavior  |      | 14.0 Skills   |  |
| 9.1.  | Vision<br>deficiency                           | 10.1. | Previous<br>injury or<br>illness               | 11.1. | Poor judgment                            | 12.1. | Preoccupied with<br>problems                    | 13.1 | Improper<br>performance is<br>rewarded                        | 14.1 | Inadequate<br>assessment<br>of required<br>skills                 |  |
| 9.2.  | Hearing<br>deficiency                          | 10.2. | Fatigue  | 11.2. | Memory failure                           | 12.2. | Frustration                                     | -    | saves time or<br>effort                                       | 14.2 | Inadequate<br>practice of<br>skill                                |  |
| 9.3.  | Other sensory<br>deficiency                    | -     | due to<br>workload                             | 11.3. | Poor<br>coordination or<br>reaction time | 12.3. | Confusing<br>directions/demands                 |      | avoids<br>discomfort  | 14.3 | Infrequent<br>performance<br>of skill                             |  |
| 9.4.  | Reduced<br>respiratory<br>capacity             | -     | due to lack<br>of rest                         | 11.4. | Emotional<br>disturbance                 | 12.4. | Conflicting<br>Directions<br>demands            | -    | gains attention   | 14.4 | Lack of<br>coaching on<br>skill                                   |  |
| 9.5.  | Other<br>permanent<br>physical<br>disabilities | -     | due to<br>sensory<br>overload                  | 11.5. | Fears or<br>phobias                      | 12.5. | Meaningless or<br>degrading activities          | 13.2 | Improper<br>supervision                                       | 14.5 | Insufficient<br>review of<br>instruction to<br>establish<br>skill |  |
| 9.6.  | Temporary<br>disabilities                      | 10.3. | Diminished<br>performance                      | 11.6. | Low<br>mechanical<br>aptitude            | 12.6. | Emotional overload                              | 13.3 | Inadequate<br>identification<br>of critical safe<br>behaviors | 14.6 | Other   |  |
| 9.7.  | Inability to<br>sustain body<br>positions      | -     | due to<br>temperature<br>extremes              | 11.7. | Low leaming<br>aptitude                  | 12.7. | Extreme judgment<br>decisions/demands           | 13.4 | Inadequate<br>reinforcement<br>of critical<br>safe behaviors  |      |   |  |
| 9.8.  | Restricted<br>range of body<br>movement        |       | due to<br>oxygen<br>deficiency                 | 11.8. | Influenced by<br>medication              | 12.8. | Extreme<br>concentration/<br>perception demands | -    | proper<br>performance is<br>criticized                        |      |   |  |
| 9.9.  | Inadequate<br>size or<br>strength              | -     | due to<br>atmospheric<br>pressure<br>variation | 11.9. | Other                                    | 12.9  | Extreme boredom                                 | -    | Inappropriate<br>peer<br>pressure                             |      |   |  |
| 9.10. | Substance<br>sensitivities<br>or allergies     | 10.4. | Blood sugar<br>insufficiency                   |       |  | 12.11 | Other   | -    | inadequate<br>performance<br>feedback                         |      |   |  |
| 9.11. | Diminished<br>capacity due<br>to medication    | 10.5. | Impaiment<br>due to use<br>of drug             |       |  |       |   |      | inadequate<br>disciplinary<br>process                         |      |   |  |

### SELECT MOST PROBABLE PRECONDITIONS (CONTRIBUTORY CAUSES)







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#### **INCIDENT INVESTIGATION REPORT (IIR)**

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| training frequency             |  | performance  |  | not  |   | of  |
|--------------------------------|--|--|--|--|---|---|
|                                |  | missing or not   |  | correct  |   | needed repair   |
|                                |  | enforced   |  |  |   |   |
| Inadequate training            | -  | inadequate   | -  | design output  | -   | scheduling of   |
| effort                         |  | accountability   |  | inconsistent   |   | work  |
| inadequate training            | -  | inadequate or  |  | no independent   | 2   | examination of  |
|                                |  | 100  |  |  |   | parts   |
| program doorgn                 |  |  |  | (7) (7)  |   | parto   |
|                                |  | •  |  | Noview   |   |   |
|                                |  |  |  |  |   |   |
|                                | -  | 10 C   | 18.2   |  | 1   | parts   |
| goals/ objectives              |  |  |  |  |   | substitution  |
|                                |  | walk-through   |  | specifications,  |   |   |
|                                |  |  |  | and/or   |   |   |
|                                |  |  |  | design criteria  |   |   |
| inadequate new                 | -  | inadequate safety  | <mark>- 18.3</mark>  | Inadequate   | 19.4.   | Excessive wea   |
| employee orientation           |  | Promotion  |  | assessment   |   | and tear  |
|                                |  |  |  | of potential   |   |   |
|                                |  |  |  | failure  |   |   |
| inadequate initial             | 16.3   | Inadequate   | 18.4   | Inadequate   | _   | inadequate  |
|                                |  |  |  |  |   | planning  |
| 9                              |  |  |  |  |   | for use   |
| inadequate means to            | 16.4   |  | 19.5   |  |   | extension of  |
|                                | 10.4.  |  | 16.5   |  | -   |   |
|                                |  |  |  |  |   | service   |
| for JOD                        |  |  |  | of construction  |   | life  |
|                                | _  |  |  |  |   |   |
| No training provided           | 16.5   |  | 18.6   |  | 7   | improper loadii   |
|                                |  |  |  | assessment   |   |   |
|                                |  | of change system   |  | of operational   |   |   |
|                                |  |  |  | readiness  |   |   |
| need for training not          | 16.6   | Inadequate   | 18.7   | Inadequate   | -   | use by untrain  |
| Identified                     |  | incident   |  | monitoring   |   | people  |
|                                |  | reporting/   |  | of initial   |   |   |
|                                |  | investigation  |  | operation  |   |   |
|                                |  | system   |  |  |   |   |
| training records               | 16.7   |  | 18.8   | Inadequate   |   | use for wrong   |
| -                              |  |  |  |  |   | purpose   |
|                                |  |  | _  |  |   | ,,  |
|                                |  | surery moonings  | _  |  |   |   |
|                                |  |  |  |  |   |   |
| new work methods               | 10.0   | Inodoguate   |  |  | 10 5  | Inadaguata  |
| new work methods               | 16.8.  | Inadequate<br>performance  | 18.9   | Other  | 19.5.   | Inadequate  |
| introduced without             |  | A CONTRACTOR OF  |  |  |   | reference   |
| introduced without             |  |  |  |  |   | a contractor a contractor activity  |
| introduced without<br>training |  | measurement and assessment   |  |  |   | materials or<br>publications  |
|                                | effortinadequate training<br>program designinadequate training<br>goals/ objectivesinadequate training<br>goals/ objectivesinadequate new<br>employee orientationinadequate means<br>traininginadequate means to<br>determine if qualified<br>for jobNo training providedneed for training not | effortIinadequate training<br>program designIinadequate training<br>goals/ objectivesIinadequate training<br>goals/ objectivesIinadequate new<br>employee orientationIinadequate initial<br>trainingIinadequate means to<br>determine if qualified<br>for jobINo training providedIneed for training not<br>IdentifiedIInadequate means to<br>to point the second sec | Inadequate training<br>effortImadequate training<br>program designImadequate or<br>incorrect<br>performance<br>feedbackInadequate training<br>goals/ objectivesImadequate or<br>incorrect<br>performance<br>feedbackInadequate training<br>goals/ objectivesImadequate work<br>site<br>walk-throughInadequate 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|       | Job Factors  |       |  |       |   |                    |   |  |  |  |  |  |  |
|-------|--|-------|--|-------|---|--------------------|---|--|--|--|--|--|--|
|       | 20.0 Purchasing, Material<br>Handling and Material Control |       | .0 Tools and Equipment                                     |       | 2.0 Work Rules (Policies,<br>idards & Procedures – PSP)       | 23.0 Communication |   |  |  |  |  |  |  |
| 20.1. | Incorrect Items Received                                   | 21.1. | Inadequate assessment<br>of needs and risks                | 22.1. | Lack of PSP for the task                                      | 23.1.              | Inadequate horizontal communication between peers                     |  |  |  |  |  |  |
| -     | inadequate<br>specifications to vendor                     | 21.2. | Inadequate human<br>factors / ergonomics<br>considerations | -     | lack of defined<br>responsibility for PSP                     | 23.2.              | Inadequate vertical<br>communication between<br>supervisor and person |  |  |  |  |  |  |
| -     | inadequate specifications<br>on requisition                | 21.3. | Inadequate standards or<br>specifications                  | -     | lack of job safety<br>Analysis                                | 23.3.              | Inadequate communication<br>between different<br>organizations        |  |  |  |  |  |  |
|       | inadequate control on<br>changes to orders                 | 21.4. | Inadequate availability                                    | -     | inadequate job safety<br>analysis                             | 23.4.              | Inadequate communication between work groups                          |  |  |  |  |  |  |
| -     | unauthorized Substitution                                  | 21.5. | Inadequate adjustment / repair / maintenance               | 22.2. | Inadequate development<br>of PSP                              | 23.5.              | Inadequate communication between shifts                               |  |  |  |  |  |  |
| -     | inadequate product<br>Acceptance requirements              | 21.6. | Inadequate salvage and reclamation                         | -     | inadequate coordination<br>with process / equipment<br>design | 23.6.              | Inadequate communication<br>methods                                   |  |  |  |  |  |  |





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| -     | no acceptance verification<br>performed           | 21.7. | Inadequate removal /<br>replacement of<br>unsuitable items | -     | inadequate employee<br>involvement in the<br>development    | 23.7.  | No communication method<br>available  |
|-------|---|-------|--|-------|---|--------|---|
| 20.2. | Inadequate research on materials / equipment      | 21.8. | No equipment record<br>history                             | -     | inadequate definition of<br>correction actions              | 23.8.  | Incorrect instructions  |
| 20.3. | Inadequate mode or route of shipment              | 21.9. | Inadequate equipment record history                        | -     | inadequate format for<br>easy use                           | 23.9.  | Inadequate communication due to job turnover  |
| 20.4. | Improper handling of<br>materials                 | 21.1  | Other  | 22.3  | Inadequate<br>implementation of PSP,<br>due to deficiencies | 23.10. | Inadequate communication of<br>safety and health data,<br>regulations or guidelines |
| 20.5. | Improper storage of materials or spare parts      |       |  | -     | contradictory<br>requirements                               | 23.11. | Standard terminology not used   |
| 20.6. | Inadequate material<br>packaging                  |       |  |       | confusing format  | 23.12. | Verification / repeat back techniques not used                                      |
| 20.7. | Material shelf life<br>exceeded                   |       |  | -     | more than one action per<br>step                            | 23.13. | Messages too long   |
| 20.8. | Improper identification<br>of hazardous materials |       |  | -     | no check-off spaces<br>provided                             | 23.14. | Speech interference   |
| 20.9. | Improper salvage and/or waste disposal            |       |  | -     | inaccurate sequence of<br>steps                             | 23.15. | Other   |
| 20.10 | Inadequate use of safety and health data          |       |  | -     | confusing instructions                                      |        |   |
| 20.11 | Other   |       |  | -     | technical error / missing<br>steps                          |        |   |
|       |   |       |  | -     | excessive references  |        |   |
|       |   |       |  | -     | potential situations not<br>covered                         |        |   |
|       |   |       |  | 22.4. | Inadequate enforcement<br>of PSP                            |        |   |
|       |   |       |  | -     | inadequate monitoring<br>of work                            |        |   |
|       |   |       |  |       | inadequate supervisory<br>knowledge                         |        |   |
|       |   |       |  | -     | inadequate<br>reinforcement                                 |        |   |
|       |   |       |  | -     | non-compliant not<br>corrected                              |        |   |
|       |   |       |  | 22.5. | Inadequate<br>communication of PSP                          |        |   |
|       |   |       |  | -     | incomplete distribution                                     |        |   |





#### **INCIDENT INVESTIGATION REPORT (IIR)**

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#### **INCIDENT INVESTIGATION REPORT (IIR)**

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#### ANALYSIS OF LATENT FAILURES (DESIGN ROOT CAUSES)

- Latent Failures are HSE Management System failures which led to the pre-conditions of the incident. They are also mentioned as Design Root Causes and often ascribed to Elements of Management Systems or Elements of Performance Standards.
- Latent Failures (Design Root Causes) are linked with Preconditions (Contributory Causes) using a distinct color scheme.
- Investigation Committee shall identify and elaborate the pertinent gaps or deviations as design root causes.

| #  | HSE System Element            | Detail of Gap / Deviation |
|----|-------------------------------|---------------------------|
| a. | Leadership, Commitment &      |                           |
|    | Accountability                |                           |
| b. | Risk Assessment and           |                           |
|    | Management                    |                           |
| C. | Training, Competence and      |                           |
|    | Fitness                       |                           |
| d. | Documented Information and    |                           |
|    | Communication                 |                           |
| e. | Design, Engineering and       |                           |
|    | Construction                  |                           |
| f. | Operations & Maintenance      |                           |
| g. | Contractors Management        |                           |
| h. | Management of Change          |                           |
| i. | Crisis & Emergency            |                           |
|    | Preparedness and Planning     |                           |
| j. | Incident Investigation and    |                           |
|    | Analysis                      |                           |
| k. | Performance Measurement,      |                           |
|    | Audit, Management Reviews and |                           |
|    | Improvement                   |                           |







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#### 4. FINDINGS

Assessment of all failed & missing barriers i.e. active failures (primary surface causes), preconditions (contributory causes) and latent failures (design root causes) shall be correlated and a comprehensive root cause analysis shall be summarized as findings.







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#### 5. RECOMMENDATIONS

Immediate corrective measures as well as long-term corrective & preventive actions shall be jot down along with timeframe.







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6. ANNEXURES

